



12<sup>TH</sup> INTERNATIONAL ORGANIZATION OF CHINESE  
PHYSICISTS AND ASTRONOMERS ACCELERATOR SCHOOL

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**KHAOYAI, NAKHON RATCHASIMA, THAILAND | 29 JULY – 7 AUGUST 2025**

# Shanghai Synchrotron Radiation Facility

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6, Aug., 2025, Nakhon Ratchasima, Thailand

- ◆ Overview of SSRF
- ◆ SSRF Storage Ring
- ◆ Beam Manipulations
- ◆ Operation Status
- ◆ Upgrade towards DLLS



# Overview of SSRF



- ◆ Campus in Zhangheng Road (Accommodating SSRF SXREL and a part of SHINE)





## ◆ SSRF Beamlines

- SSRF project (2004~2009): 7 beamlines **routine operation since May 2009** Fellow-up beam lines: 8

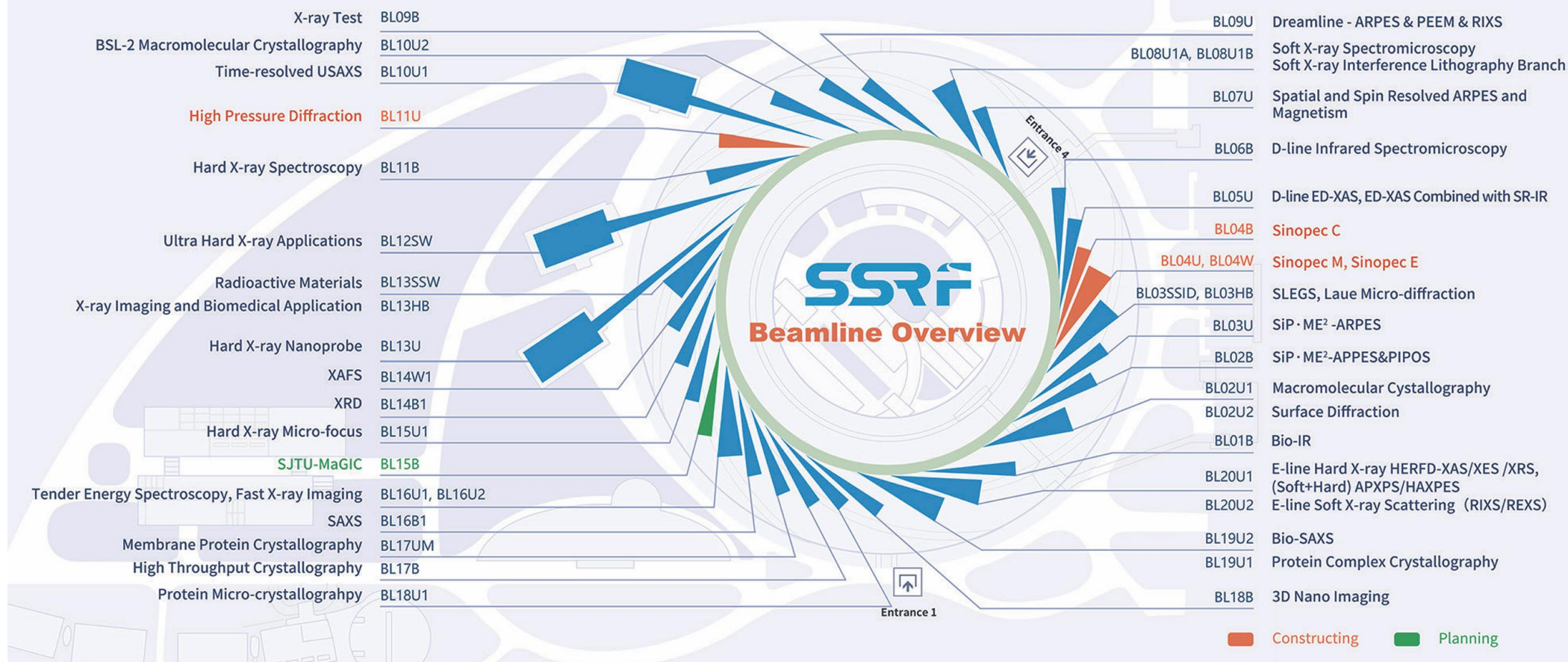
| Disciplines             | Beamlines                       | Source | Energy range                | Scientific goals                                        |
|-------------------------|---------------------------------|--------|-----------------------------|---------------------------------------------------------|
| <i>Energy science</i>   | XAFS                            | Wigger | 4.5~ 50keV                  | Energy conversion and storage                           |
|                         | SiP•ME <sup>2</sup> _NAP-XPS    | BM     | 40eV-2keV                   | In situ electronic structure                            |
|                         | SiP•ME <sup>2</sup> _HR-ARPES   | EPU    | 7-70eV                      | Electronic structures of novel quantum materials        |
| <i>Environ. Science</i> | STXM                            | EPU    | 150-2000eV                  | Quantitative polymer and chemical mapping               |
|                         | Hard X-ray Micro-focus          | IVU    | 5keV-20keV                  | High pressure , environmental, biological science       |
| <i>Material Science</i> | X-ray diffraction               | BM     | 4-22 keV                    | Reveal crystal structure and property relationship      |
|                         | Dreamline                       | EPU    | 20eV~2keV                   | Electronic structure of condensed matters               |
|                         | X-ray imaging                   | SuperB | White beam<br>Pink :8-40keV | Inner microstructure observation of materials           |
|                         | SAXS                            | BM     | 5-20keV                     | Nanostructure characterization of materials             |
| <i>Life Science</i>     | Macromolecular Crystallography  | IVU    | 7-15keV                     | Determination of macromolecules & their complexes       |
|                         | BioSAXS                         | IVU    | 7-15keV                     | Structure characterization for biomacromolecules&drugs  |
|                         | High Throughput Crystallography | BM     | 5-20keV                     | High throughput protein crystallography                 |
|                         | Micro-Crystallography           | IVU    | 5-18keV                     | Small crystal protein crystallography                   |
|                         | Complex Crystallography         | IVU    | 7-15keV                     | Protein crystallography of large unit cell crystals     |
|                         | FTIR and Microscope             | BM     | 10-10000 cm <sup>-1</sup>   | Vibrational-rotational spectrum of biological molecules |
| <i>Industry App</i>     | XIL                             | EPU    | 80-150eV                    | Nanostructures fabrication and EUV resist evaluation    |



- Phase-II project (2016-2024): 19 beam lines **34 beamlines and 46 experimental stations**
- Several extra users' beamlines are being in commissioning now.  
**Full capacity ~40 beamlines as our earlier expectation**
- Application areas: Energy, environment, material, life science, and industrial applications

| Disciplines                  | Beamlines                      | Source   | Energy range                           | Scientific goals                           |
|------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------------------|
| <i>Energy science</i>        | E-line                         | IVU+EPU  | 130eV~18keV                            | Energy conversion and control              |
|                              | D-line                         | IVU+BM   | 10~ 10000cm <sup>-1</sup><br>5 ~ 25keV | Structure of non-equilibrium systems       |
|                              | Radioactive materials          | W        | 5~50keV                                | Radioactive material                       |
|                              | Hard X-Ray Spectroscopy        | BM       | 5~30keV                                | Catalysis                                  |
| <i>Environ. Science</i>      | Hard X-ray Nanoprobe           | IVU      | 5~25keV                                | Nano technology, cell, environ. components |
|                              | Medium-energy Spectroscopy     | IVU      | 2.1~16keV                              | Environmental pollutants                   |
|                              | 3D Nano Imaging                | BM       | 5~14keV                                | Nano imaging                               |
| <i>Material Science</i>      | S <sup>2</sup> -resolved ARPES | Twin EPU | 50~2000eV                              | Magnetic and electronic properties         |
|                              | RIXS station                   | EPU      | 250~1700eV                             | Electronic structure                       |
|                              | Laue microdiffraction          | Super B  | 7~30keV                                | Local microstructure and defects           |
|                              | Surface diffraction            | CPMU     | 4.8~28keV                              | Microstructure of surfaces and interfaces  |
|                              | Laser Electron Gamma Source    | ID       | 0.4~20MeV                              | Nuclear astrophysics/structure             |
| <i>Life Science</i>          | P2 Protein Crystallography     | IVU      | 7~18keV                                | Moderate-risk infectious viruses           |
|                              | Membrane Protein               | IVU      | 7~15keV                                | Membrane protein                           |
| <i>Industry Applications</i> | Ultra Hard X-ray Applications  | SCW      | 30~150keV                              | Engineering materials and rocks            |
|                              | Time-resolved USAXS            | IVU      | 8~15keV                                | Self-assembly and fiber-spinning           |
|                              | Fast X-ray imaging             | CPMU     | 8.7~30keV                              | Fast process imaging                       |

## SSRF Beamlines Map



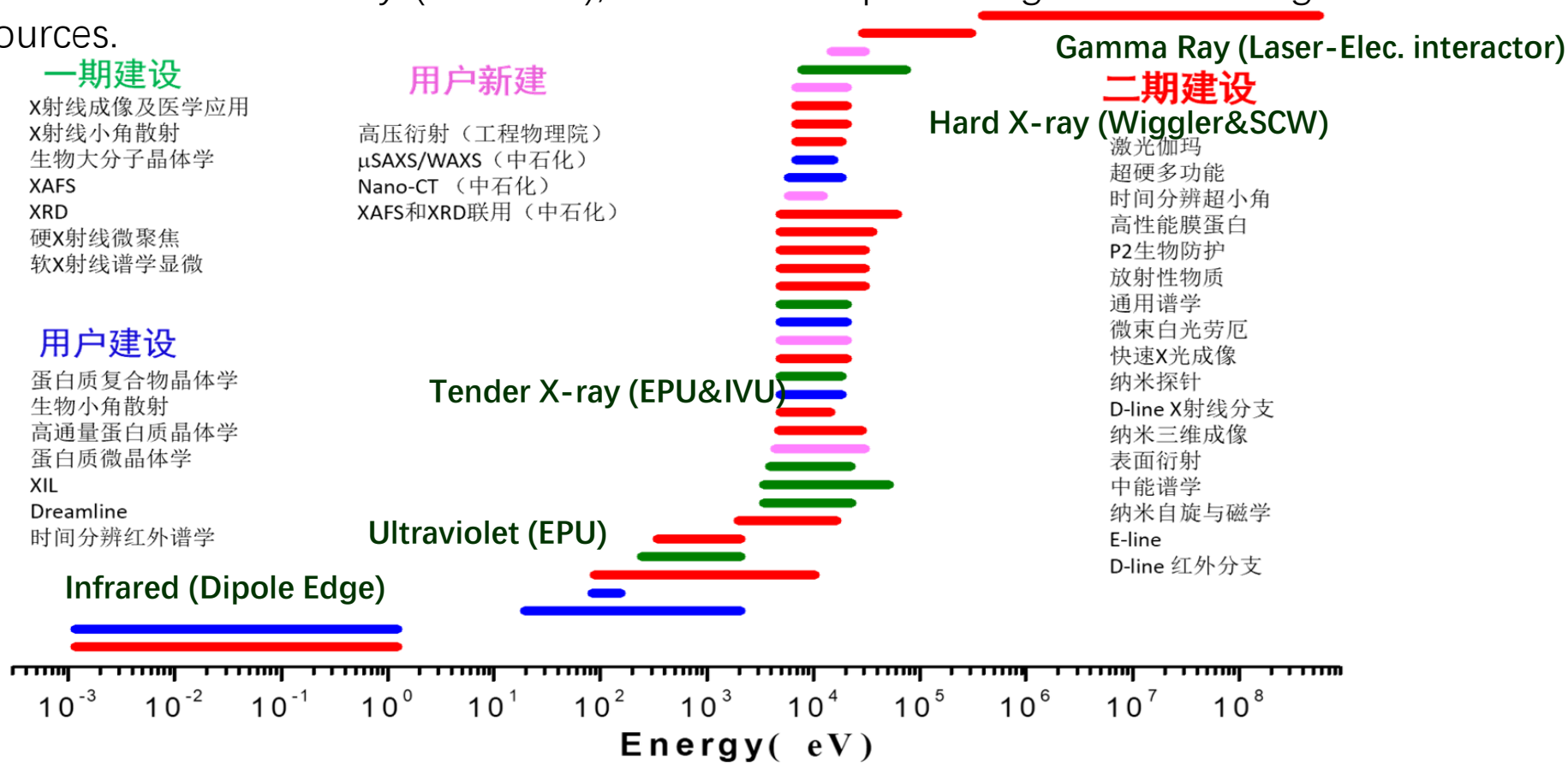






## ◆ Photon spectra

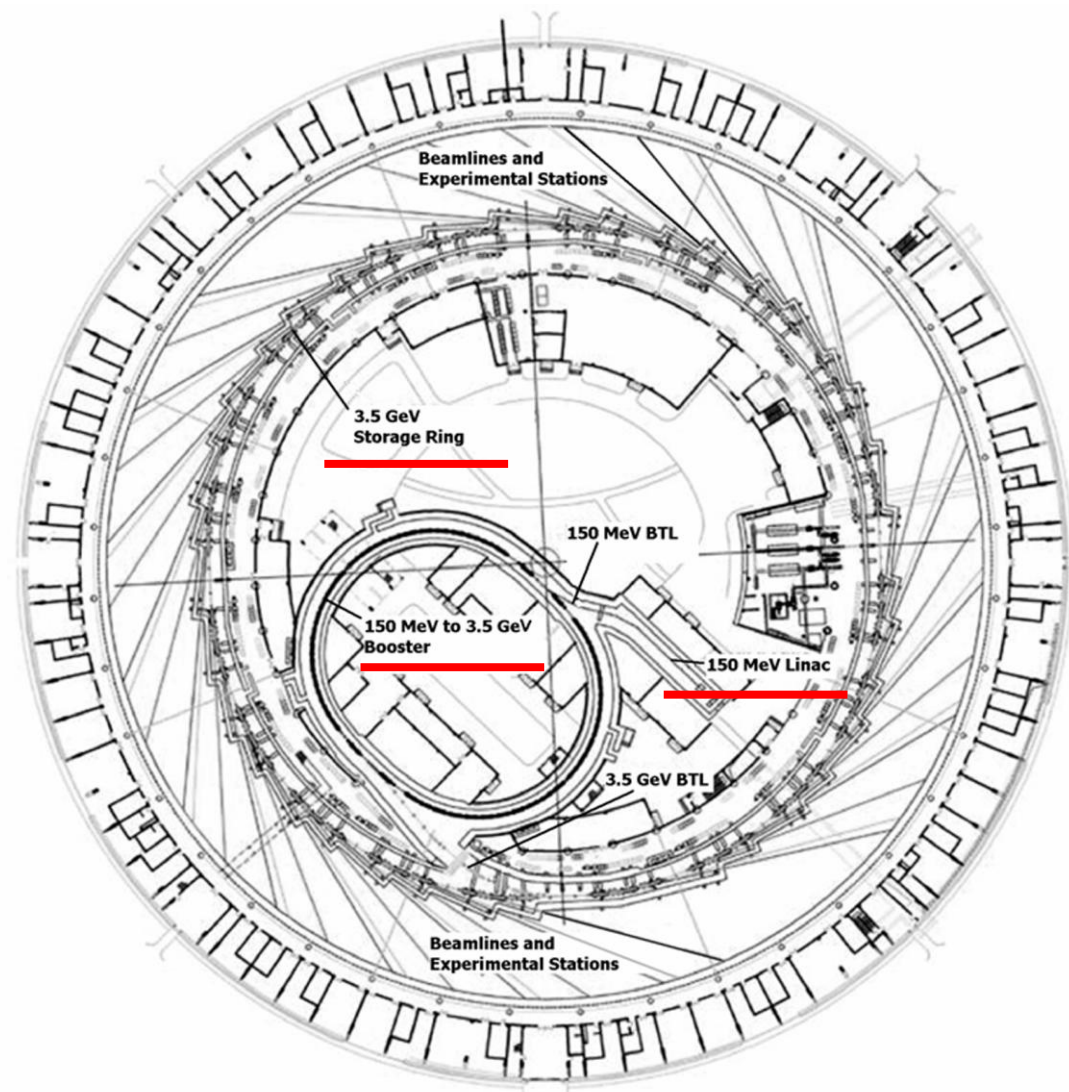
- Available photo spectrum in SSRF ranges from Infrared to ultra hard X ray (SCW) and Gamma Ray (SLEGS).
- Most of all the beamlines use X-ray (3~30keV), which have optimal high flux and brightness in medium-energy light sources.



## ◆ SSRF Accelerator Complex

- LINAC + Booster + Storage ring
- 2×Transport lines

| LINAC                    |         |           |
|--------------------------|---------|-----------|
| Beam energy              | MeV     | 158       |
| Charge (Single/Multi)    | nC      | 1.0/3.0   |
| Normalized emittance     | mm.mrad | 50        |
| Energy spread            |         | 0.5%      |
| BOOSTER                  |         |           |
| Circumference            | m       | 180       |
| Beam energy              | GeV     | 0.158→3.5 |
| Extracted beam emittance | nm.rad  | 100       |
| Repetition rate          | Hz      | 2         |
| STORAGE RING             |         |           |
| Circumference            | m       | ~432      |
| Structure                |         | 20×DBA    |
| Beam energy              | GeV     | 3.5       |
| Beam current             | mA      | 200~300   |

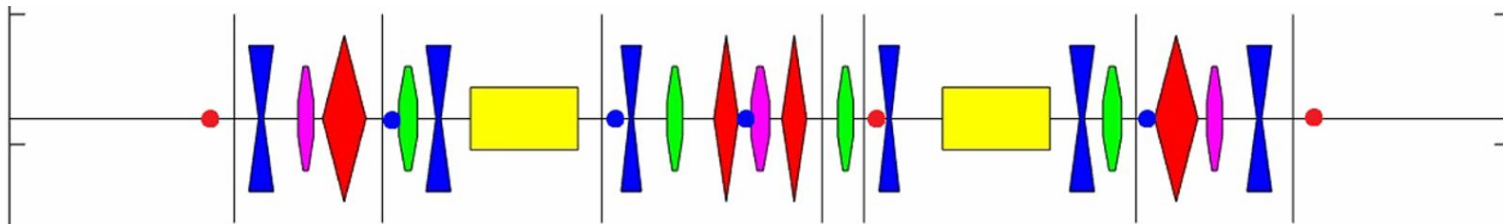


# SSRF Storage Ring



## ◆ Lattice Structure and beam dynamics

- Chasman-Green lattice (Double-Bend-Achromat): simplest focusing structure for optimizing source points and global properties of the storage ring.



Each cells in SSRF-Ring consists of 2 dipoles, 10 quadrupoles, 7 sextupoles, 4 soft correctors, 3 fast correctors, 7 BPMs, and 4 skew quadrupole coils.

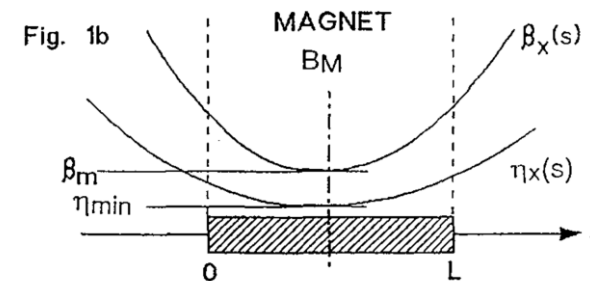
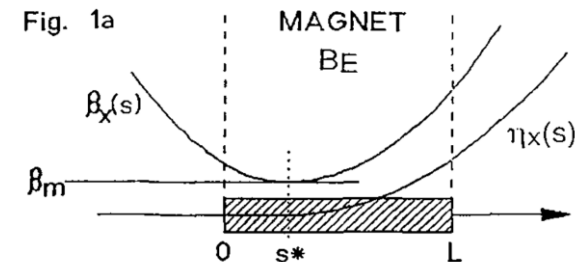
- Theoretical minimum emittance:

$$\beta_{x,TME,Achro.} = \frac{3}{8\sqrt{15}} L$$

$$\varepsilon_{x,TME,Achro.} = \frac{C_q \gamma^2}{J_x} \frac{\theta^3}{4\sqrt{15}}$$

$$\beta_{x,TME,Chro.} = \frac{1}{2\sqrt{15}} L, \eta_{TME,Chro.} = \frac{L^2}{24\rho}$$

$$\varepsilon_{x,TME,Chro.} = \frac{C_q \gamma^2}{J_x} \frac{\theta^3}{12\sqrt{15}}$$

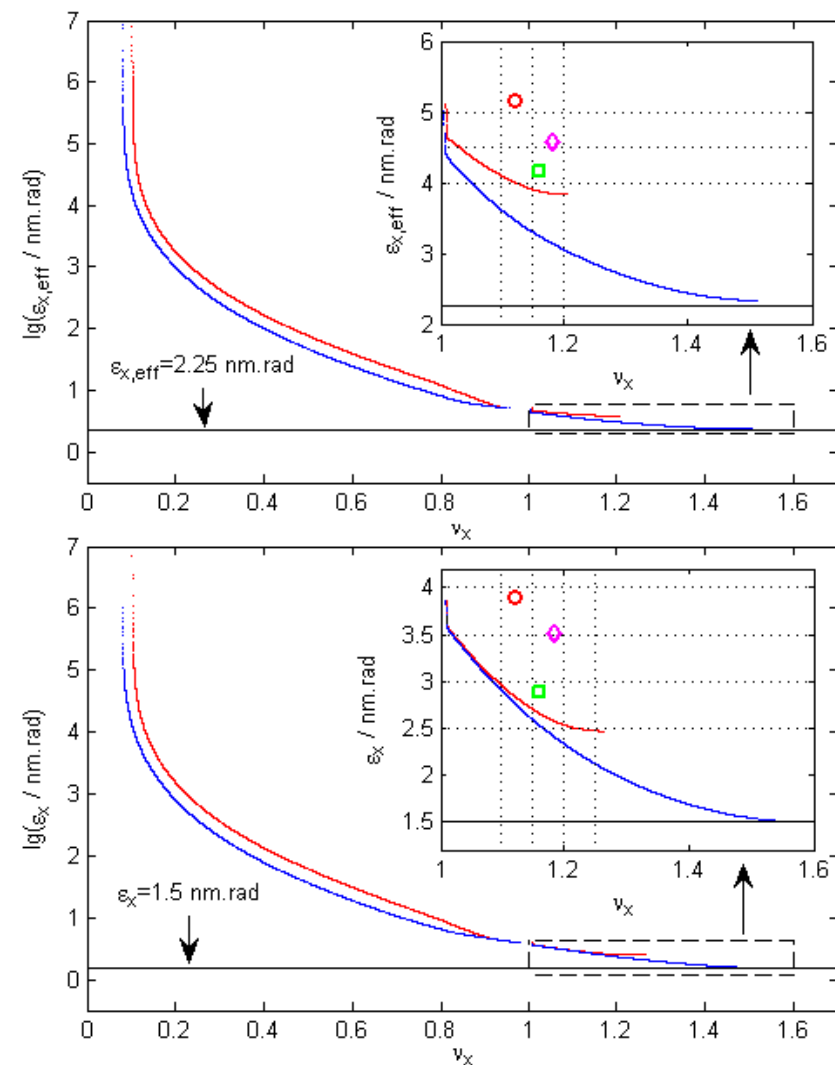
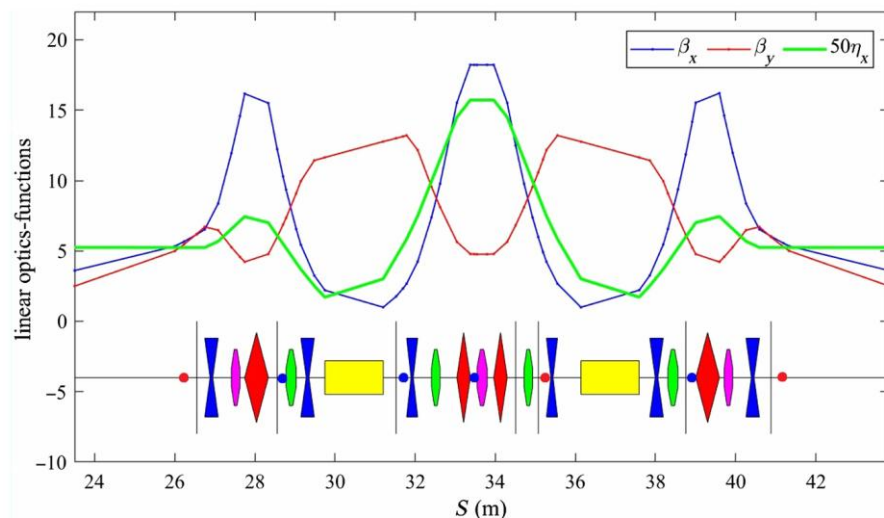




➤ TME in the SSRF storage ring

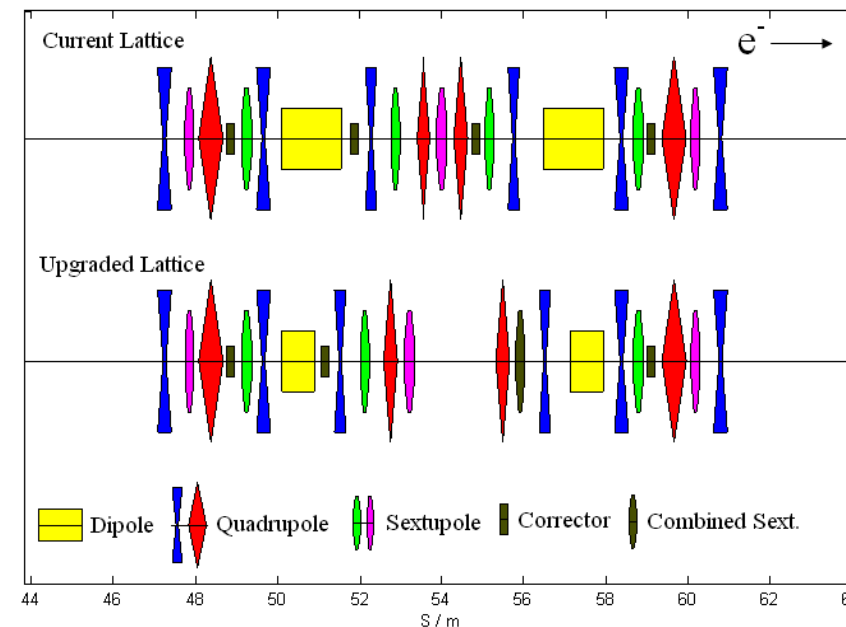
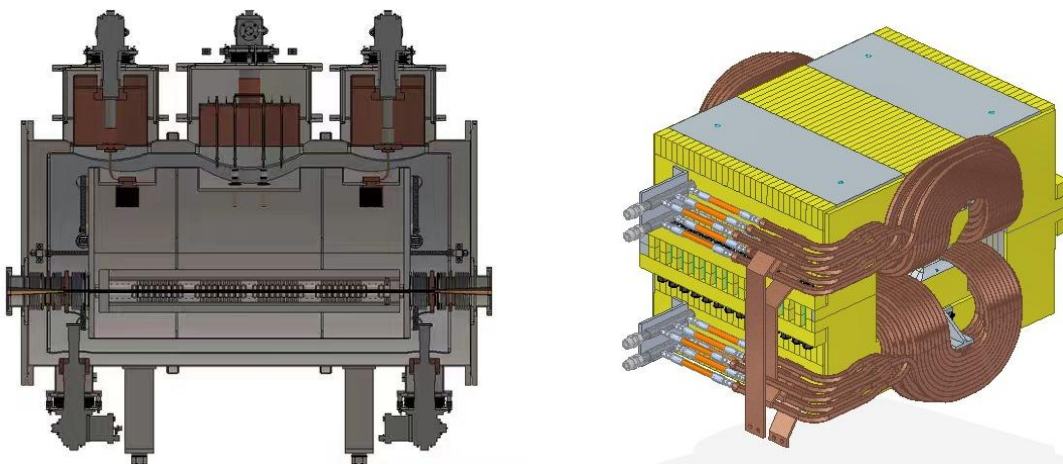
$$\varepsilon_{x,TME,Achro.} = 4.5 \text{ nm.rad} \quad \varepsilon_{x,TME,Chro.} = 1.5 \text{ nm.rad}$$

- For a reasonable gradients, acceptable beam envelope, and well separation between  $\beta$  functions, the natural emittance in the SSRF storage ring was optimized down to 3.9 nm.rad, two and half times of the TME.

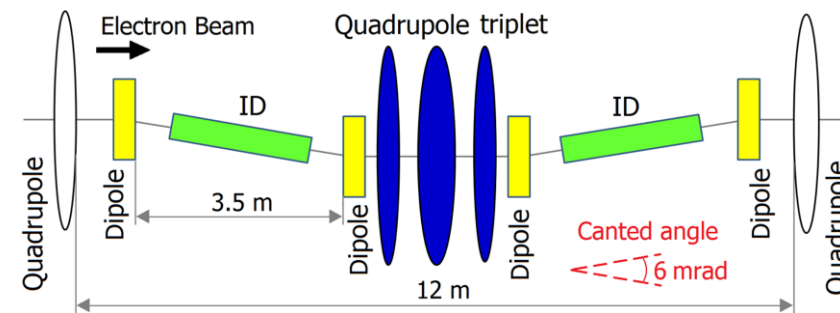


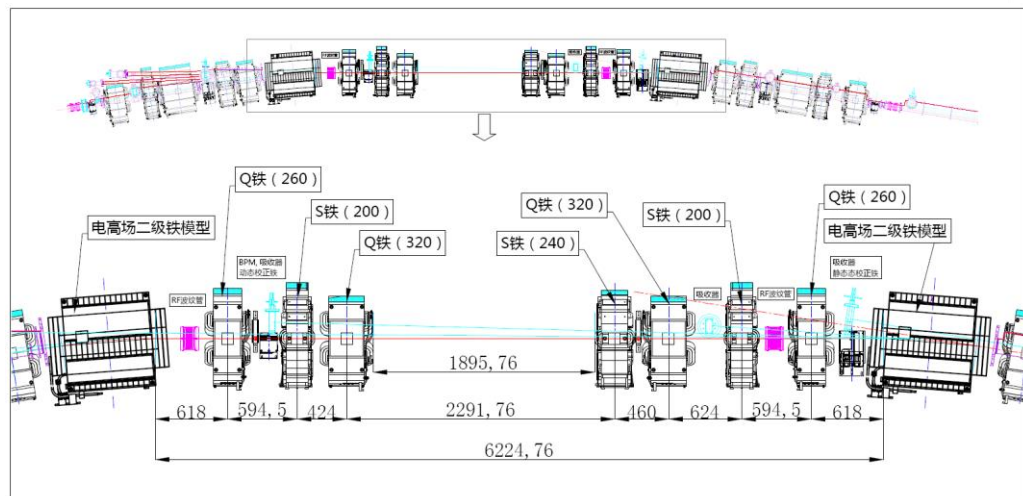
- Original lattice: Ideal four-fold symmetry/periodicity. Had been routinely operated for ten years (2009~2018)
- Phase-II project required necessary modification.
  - More space for the planned IDs ← modification of arc section
  - Higher flux of hard X-ray from dipole ← Super-Bend
  - Dual-Canted ID in long SS ← double mini/waist beta-y optics
  - Superconducting wiggler ← eliminate dispersion in its SS

Blueprints of SCW (peak field ~4.2 T) and SuperB (2.29 T)

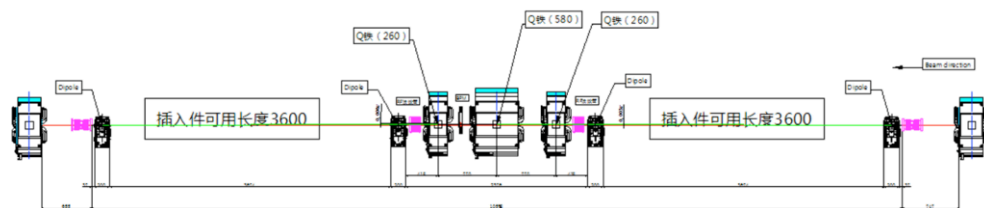


Modification in one DBA cell  
Sketch of double waist design in LSS

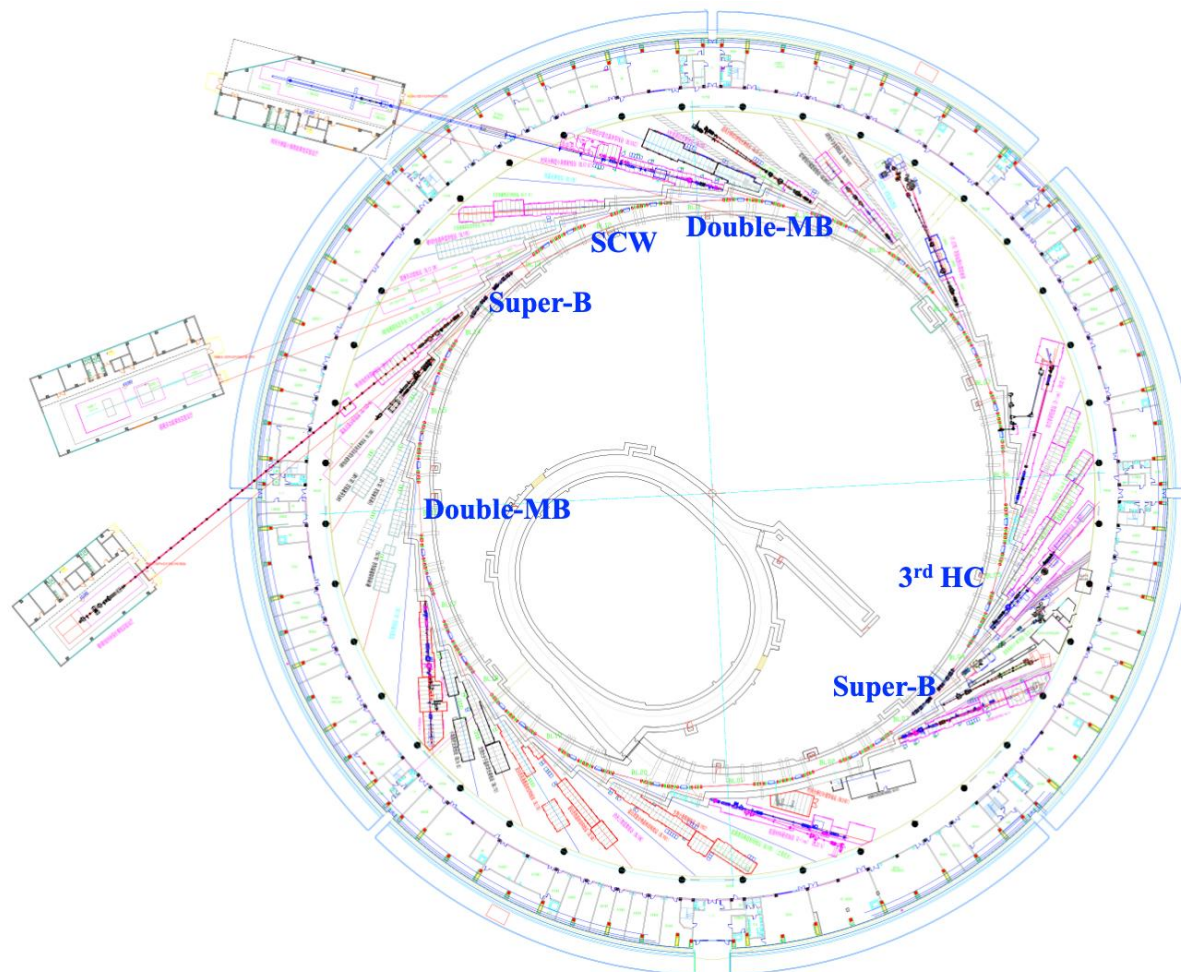




Layout of the arc section in SuperB cell



Layout of the long straight section



A quarter of the ring has been upgraded, and the original symmetry or periodicity has been destroyed.



➤ Design/optimization strategy consisted of:

- ① The same phase advance in SuperB cell as the nominal cell
- ② Pi-trick in double waist section
- ③ More sextupole families were classified according to beam optics (8→16)
- ④ Global fine-tuning with GA

➤ A new lattice with 4.2 nm.rad of beam emittance, and sufficient DA and EA for beam injection and lifetime.

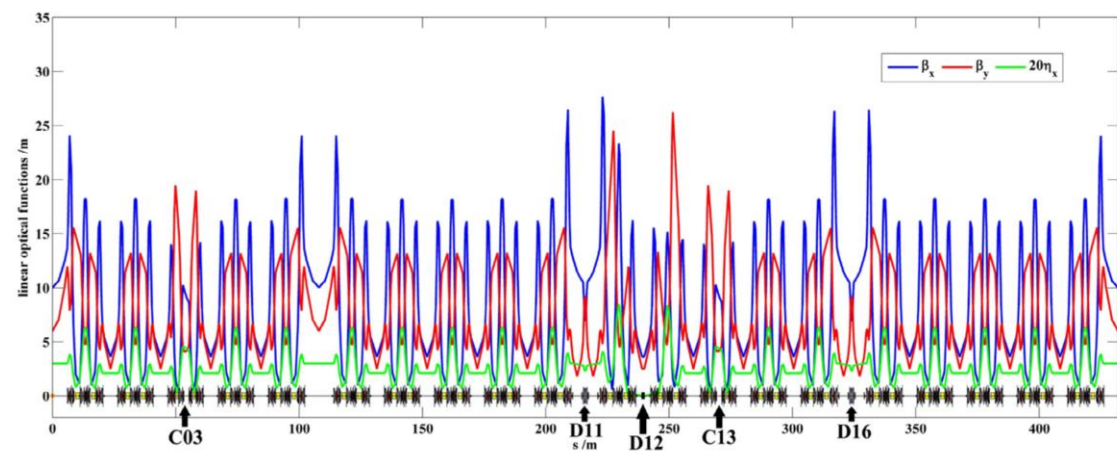


Fig. 2. Linear optics of the new SSRF storage ring lattice.

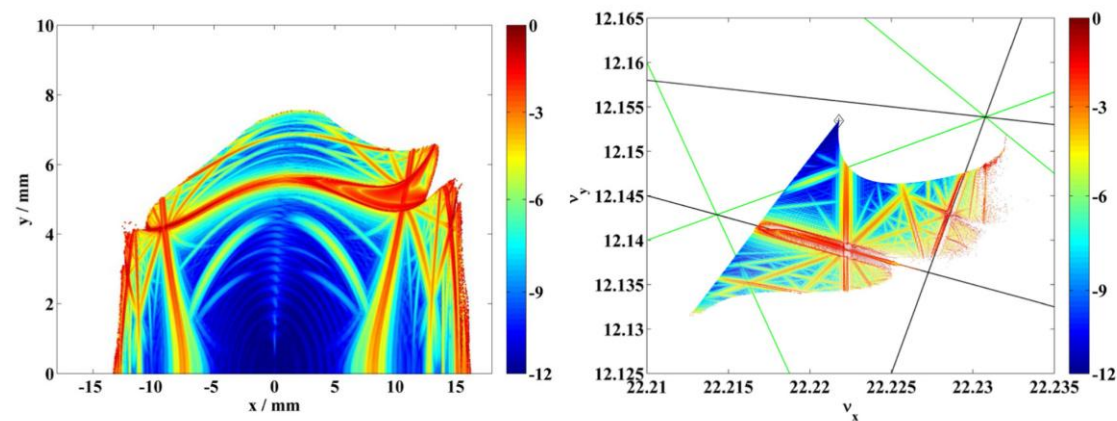


Fig. 7. Diffusion map (left) and frequency map (right) of the on-momentum dynamic aperture.

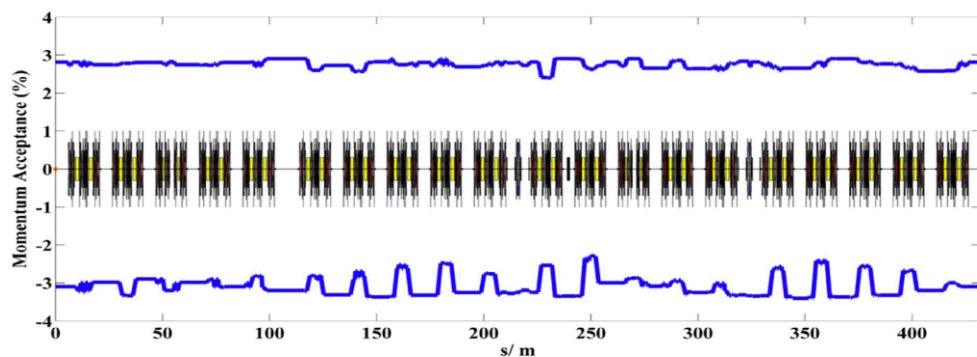


Fig. 8. Global momentum acceptance of the new SSRF storage ring lattice.



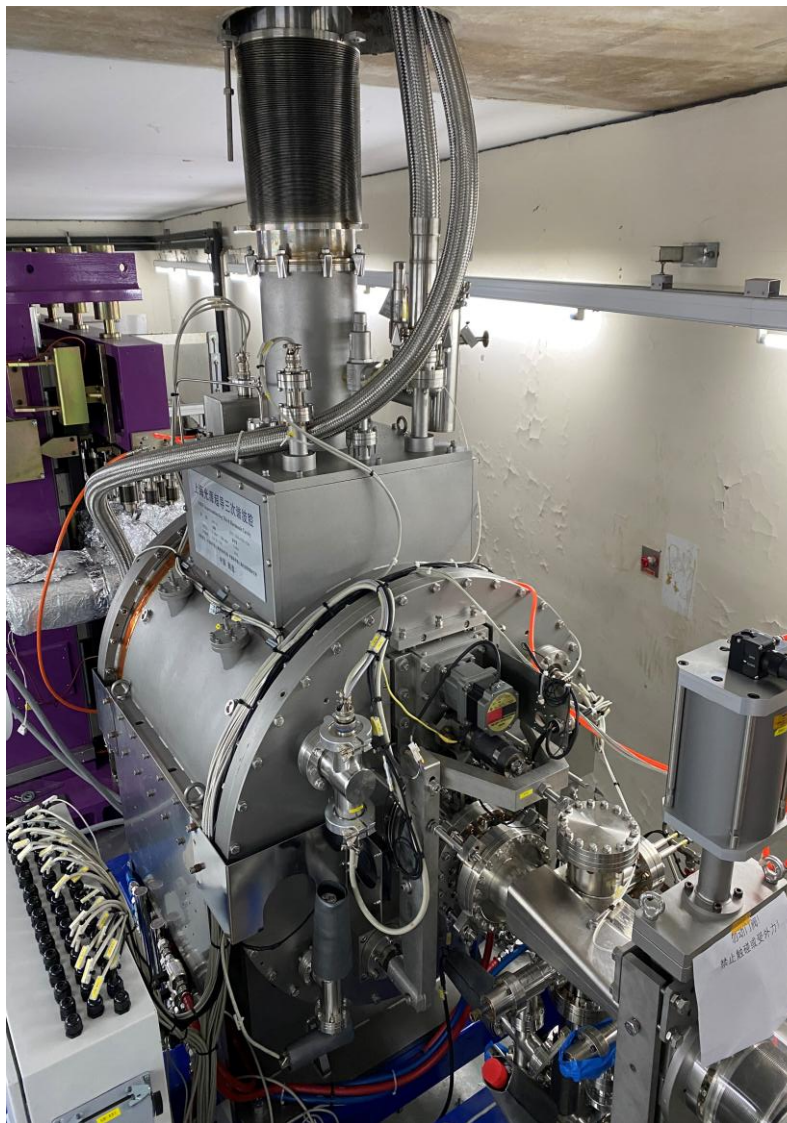
## ◆ Beam Parameters of the Storage Ring

| Parameter                   | Original              | Upgraded              | Measured                       |
|-----------------------------|-----------------------|-----------------------|--------------------------------|
| Beam energy / GeV           | 3.5                   | 3.5                   | $3.50 \pm 0.01$                |
| Circumference / m           | 432                   | 431.9893              | $431.965 \pm 0.003$            |
| Beam current / mA           | 200~300               | 200~300               | 200~260                        |
| Beam lifetime / hrs         | >15 (200mA)           | ~12 (200mA)           | $18.0 \pm 0.5$ (200mA, HC)     |
| Working point (H, V)        | 22.22, 11.29          | 22.222, 12.153        | $22.222/12.153 (\pm 0.002)$    |
| Natural chromaticity (H, V) | -55.7, -18.0          | -55.3, -20.4          | $-51/-19 (\pm 5/\pm 3)$        |
| Natural emittance / nm.rad  | 3.89                  | 4.22                  | $4.5 \pm 0.3$                  |
| Natural energy spread       | $9.8 \times 10^{-4}$  | $11.1 \times 10^{-4}$ | $(10 \pm 2) \times 10^{-4}$    |
| Momentum compaction factor  | $4.27 \times 10^{-4}$ | $4.2 \times 10^{-4}$  | $(4.0 \pm 0.5) \times 10^{-4}$ |
| Energy loss per turn / MeV  | 1.44                  | 1.70                  | $1.8 \pm 0.2$                  |
| Damping time (H, V, S) / ms | 7.05, 7.02, 3.51      | 5.98, 5.94, 2.96      | 6.0, 6.0, ---                  |
| Synchrotron tune            | 0.0076                | 0.0074                | $0.0072 \pm 0.0002$            |
| Bunch length                | 3.8 mm (zero-current) | 4~8 mm(zero-current)  | -----<br>~50 ps (200mA, no HC) |

## ◆ RF System

### ➤ Main RF superconducting cavity:

|                     |                    |
|---------------------|--------------------|
| Frequency           | 499.654 MHz        |
| Voltage             | 1.5MV (1.7MV)      |
| Power               | 120kW (150kW)      |
| Phase Stability     | $\leq \pm 1^\circ$ |
| Amplitude Stability | $\leq \pm 1\%$     |



### ➤ 3<sup>rd</sup> harmonic RF system

- Lengthening electron bunch, and increasing beam lifetime.

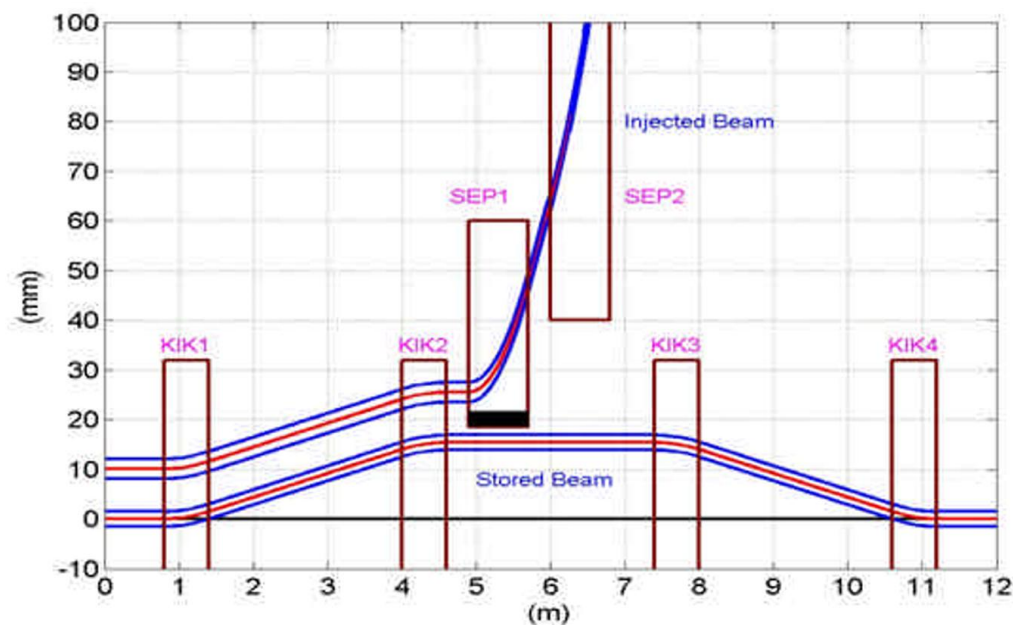
| Parameter          | Value      |
|--------------------|------------|
| Voltage            | 1.4~1.8 MV |
| Frequency          | 1499 MHz   |
| Temperature        | 4.2 K      |
| Lengthening factor | 2~3        |

- Manufactured domestically and stable operation.

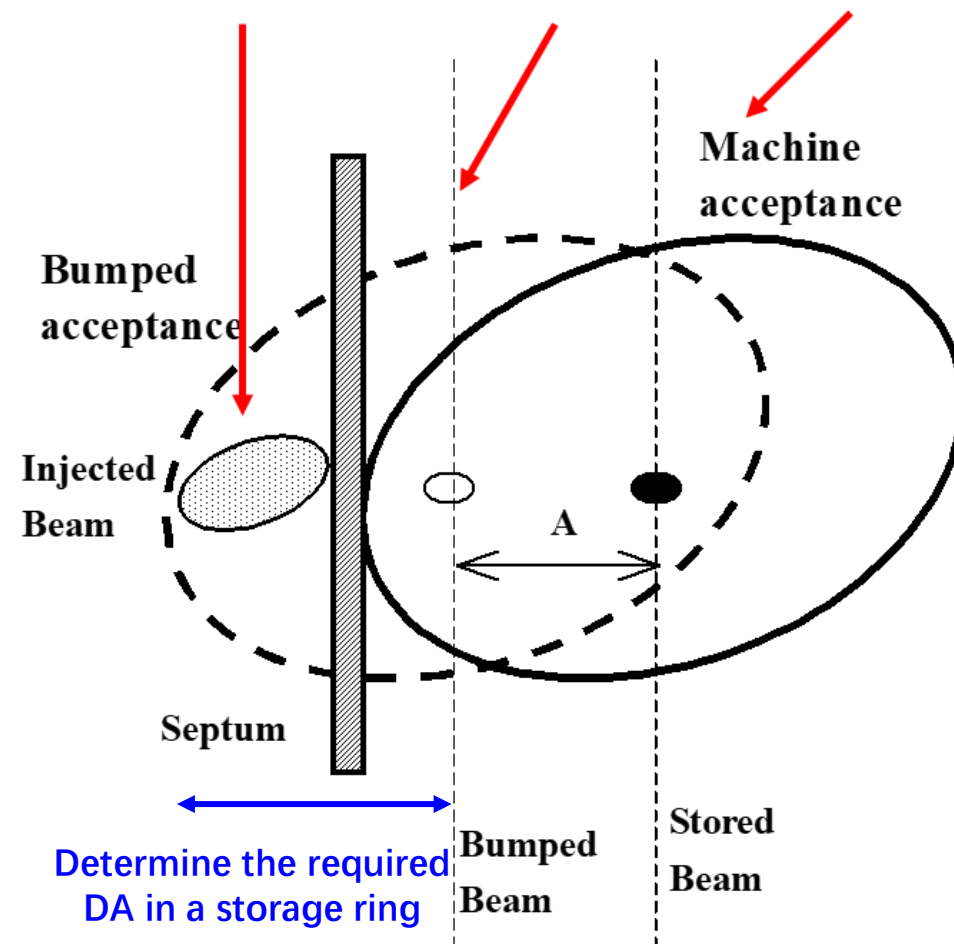


## ◆ Beam Injection

- Injection system: four kickers and two septums implement pulsed-closed orbit beam injection.
- Installed in a long straight section to avoid interaction between closed bump and multipoles.



3、注入束流参数；2、脉冲凸轨；1、储存环接收度



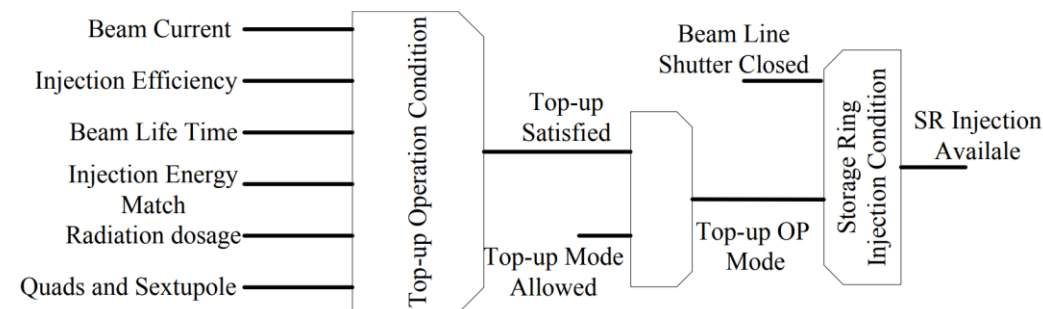
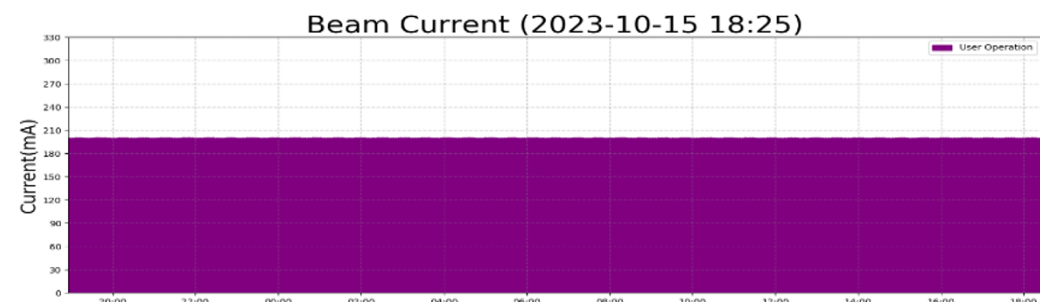
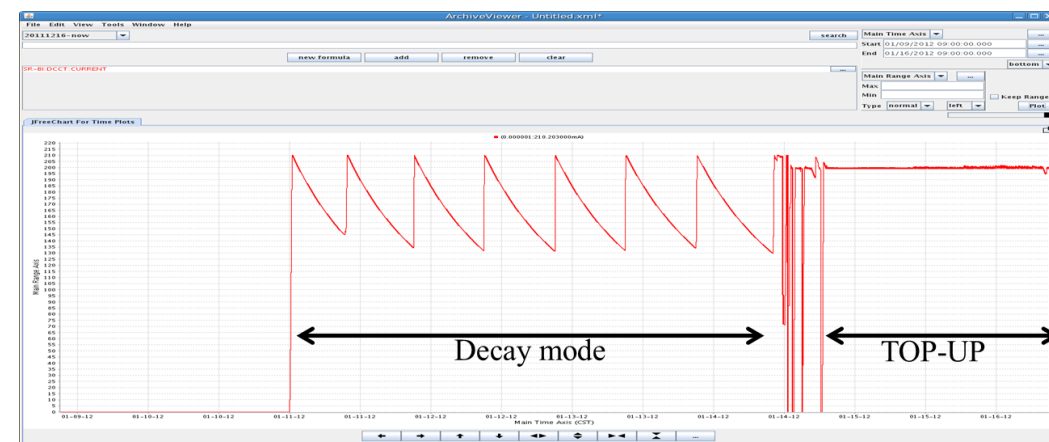
## ➤ TOPUP injection

- When the beam current drops to a certain value, immediately compensate a fraction of currents. This method provides a constant beam current during users' experiments.

### • Benefits:

- stabilizing the heat loading of optical lens in beamlines, so stabilizing photo path.
- Higher integral flux.

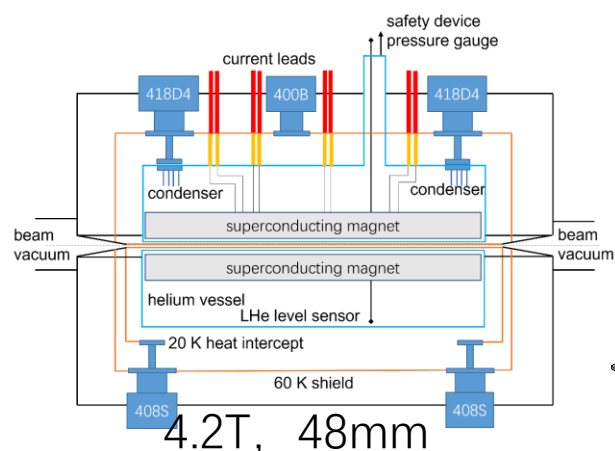
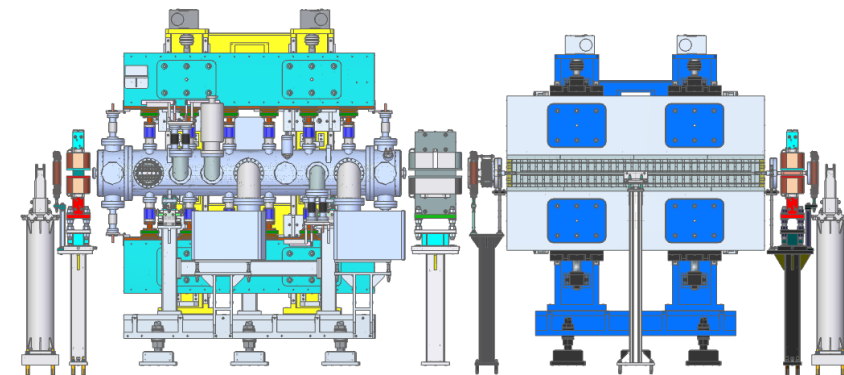
- Adopted by most of all the 3<sup>rd</sup> and 4<sup>th</sup> generation light sources.
- Key issue is radiation safety (because of opened optical shutters in the shield wall) that is ensured by the reliable interlock system.



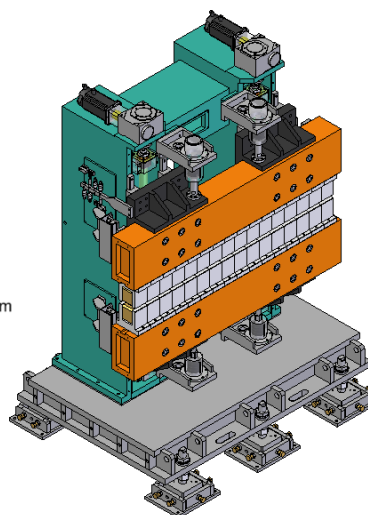
## ◆ Insertion Devices

- 25 IDs have been installed
- 6 different types
- 7 dual-canted IDs straights
- All of IDs were manufactured domestically

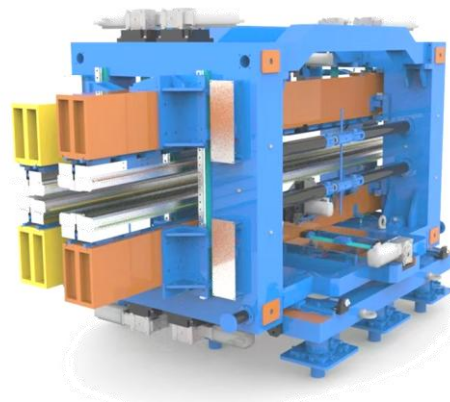
| ID type       | Number |
|---------------|--------|
| IVU           | 12     |
| CPMU          | 4      |
| Wiggler       | 3      |
| EPU           | 4 (+2) |
| AppleKnot EPU | 1      |
| SCW           | 1      |
| Dual-Canted   | 5+2    |



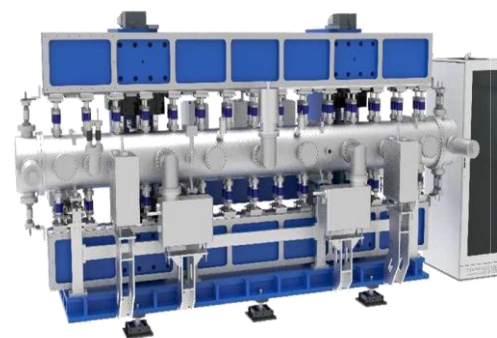
SCW



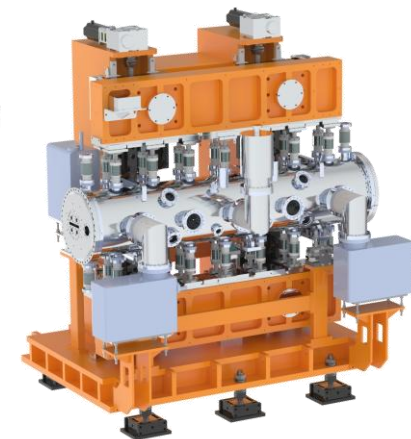
Wiggler



EPU



IVU



CPMU





| Unit | Beamline       | Photo Energy  | ID              | Periodicity   | Gap                      | Field          | Length |
|------|----------------|---------------|-----------------|---------------|--------------------------|----------------|--------|
| 02   | 表面衍射线站         | 4.8-28 KeV    | CPMU            | 20mm          | 6-30mm                   | 1.09T          | 2.2m   |
| 02   | 生物大分子晶体学光束线站   | 7-15 KeV      | IVU22N69        | 22mm          | 6-30mm                   | 0.9T           | 2m     |
| 03   | 高分辨角分辨光电子能谱线站  | 7-70 eV       | AppleKnotEPU200 | 200mm         | 16-80mm                  | 0.7T           | 4.4m   |
| 05   | 动力学结构研究线站      | 5-25 KeV      | IVU22           | 22mm          | 6-30mm                   | 0.9T           | 2.6m   |
| 07   | 纳米自旋与磁学线站      | 50-2000 eV    | Double EPU      | 58mm<br>90mm  | 16.5-150mm<br>18.8-150mm | 0.78T<br>0.85T | 5m     |
| 08   | 软X射线谱学显微光束线站   | 192 - 2182 eV | EPU100          | 100mm         | 35-98mm                  | 0.6T           | 4.3m   |
| 09   | “梦之线”          | 20-2000 eV    | EPU58/148       | 58mm<br>148mm | 16.5-120mm<br>22-130mm   | 0.78T<br>0.67T | 5m     |
| 10   | 时间分辨超小角散射线站    | 8-15 KeV      | IVU20           | 20mm          | 6-30mm                   | 0.84T          | 2.1m   |
| 10   | P2             | 7-18 KeV      | IVU22           | 22mm          | 6-30mm                   | 0.84T          | 2.1m   |
| 12   | 超硬多功能          | 30-150 KeV    | SCW             | 48mm          | 9mm                      | 4.2T           | 2.5m   |
| 13   | 稀有元素分析线站       | 5-50 KeV      | Wiggle100       | 100mm         | 16.5-120mm               | 1.57T          | 1.5m   |
| 13   | 硬X射线纳米探针线站     | 5-25 KeV      | IVU             | 20mm          | 6-30mm                   | 0.86T          | 4.5m   |
| 14   | XAFS光束线站       | 3.9 ~ 23 keV  | wiggle80        | 80mm          | 14-140mm                 | 1.3T           | 1.7m   |
| 15   | 硬X射线微聚焦及应用光束线站 | 5-20 keV      | IVU25B          | 25mm          | 6-30mm                   | 0.94T          | 2.7m   |
| 16   | 快X射线成像线站       | 8.7-30 KeV    | CPMU            | 18mm          | 6-30mm                   | 1.025T         | 3.6m   |
| 16   | 中能谱学线站         | 2.1-16 KeV    | IVU             | 26mm          | 6-30mm                   | 1.12T          | 3.6m   |
| 17   | 膜蛋白线站          | 5-25 KeV      | CPMU            | 20mm          | 6-30mm                   | 1.09T          | 3.7m   |
| 18   | 蛋白质微晶体结构光束线站   | 5-18 keV      | IVU25C          | 25mm          | 6-30mm                   | 0.96T          | 2.7m   |
| 19   | 蛋白质复合物晶体结构线站   | 7-15 keV      | IVU20A          | 20mm          | 7-30mm                   | 1.04T          | 2.2m   |
| 19   | 生物小角散射线站       | 7-15 keV      | IVU20A          | 20mm          | 7-30mm                   | 1.04T          | 2.2m   |
| 20   | 能源材料线站         | 130 eV-18 KeV | IVU24           | 24mm          | 6-30mm                   | 0.96T          | 2.1m   |
|      |                |               | EPU60           | 60mm          | 14.5-85mm                | 0.90T          | 1.9m   |

# Beam Manipulations

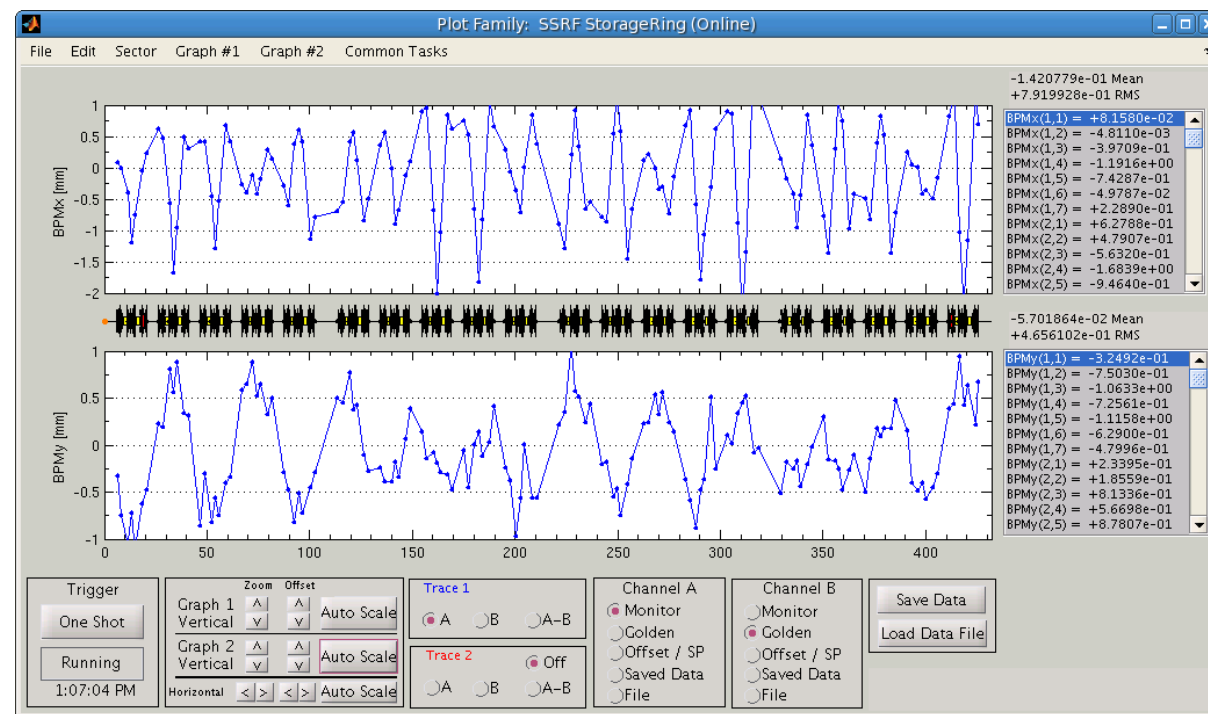


## ◆ Closed Orbit Deviations (COD) and Feedback

- Caused by all the dipole field errors (tilts in Dipoles, misalignments in Multipoles, imperfections in IDs...)

$$z(s) = \frac{\sqrt{\beta_s}}{2 \sin \pi \nu} \sum_{i=1}^N \sqrt{\beta_{s_i}} \theta_i \cos(\pi \nu - |\psi_s - \psi_{s_i}|)$$

- Severe CODs will make restoration of lattice performance difficult, and create significant defference between optical path in beamlines and electron path.
- Small dipole corrector are used to correct COD.



➤ COD correction

- SSRF: 80 slow correctors+140 BPMs
- Algorithm: Steepest Descent Method + Singular Value Decomposition (SVD)

$$Z = (z_1, z_2, \dots, z_m), \Theta = (\theta_1, \theta_2, \dots, \theta_n)$$

$$R_{i,j} = \partial z_i / \partial \theta_j$$

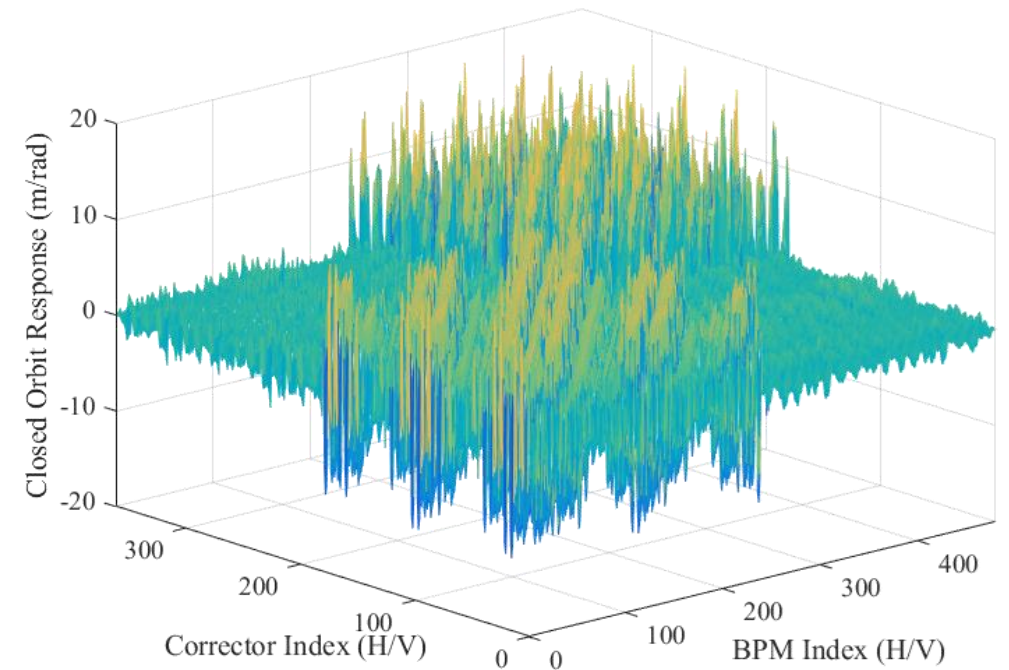
$$\Theta_{new} = \Theta_0 - R^{-1}Z_0$$

- In most cases the RM is not invertible, so SVD method is applied to provide a quasi-inversed matrix of RM.

$$R = USV^T$$

$$\Theta_{new} = \Theta_0 - (V(:, 1:N_s)S(1:N_s, 1:N_s)^{-1}U(:, 1:N_s)^T)Z_0$$

- The best CODs in the SSRF storage ring are about **50~80 $\mu\text{m}$**  (RMS along the ring) after correction.





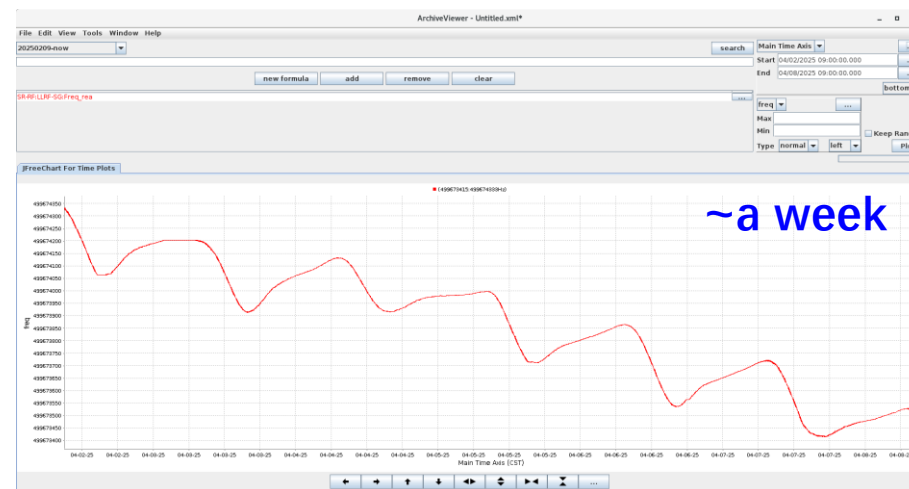
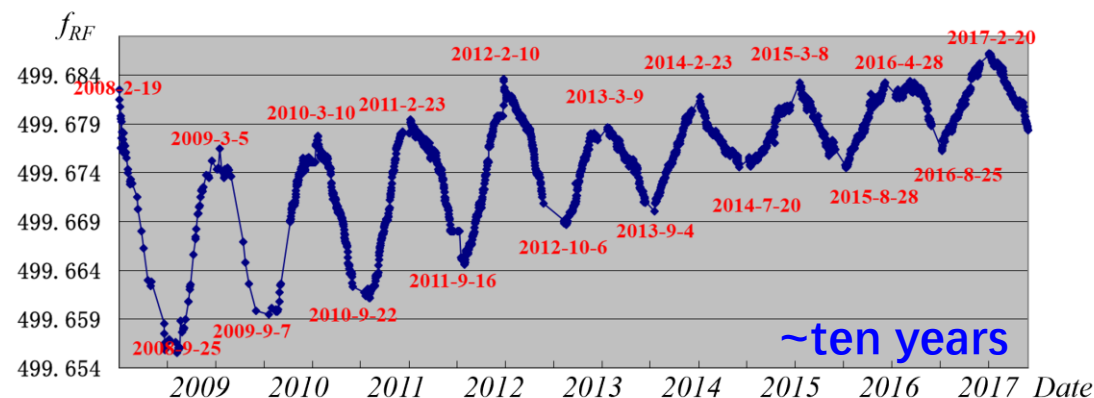
## ➤ Closed Orbit Stability

- Severe vibrations of COD will reduce the flux of beamlines, and cause data error in scientific experiments.
- Orbit instability originates from errors in measurement system (BPM noises) and vibrations of magnetic field .

- ❑ Ground shrinkage and expansion with temperature ( $<1\text{e-}3\text{Hz}$ )
- ❑ Drift in power supplies (low frequency  $<1\text{e-}2\text{Hz}$ )
- ❑ ID adjustments (low frequency  $\sim 0.1\text{Hz}$ )
- ❑ Higher frequency ripples in power supplies ( $>10\text{Hz}$ )
- ❑ Turbulence in cooling system ( $>10\text{Hz}$ )
- ❑ High frequency vibrations from outside of the facility (Traffic)

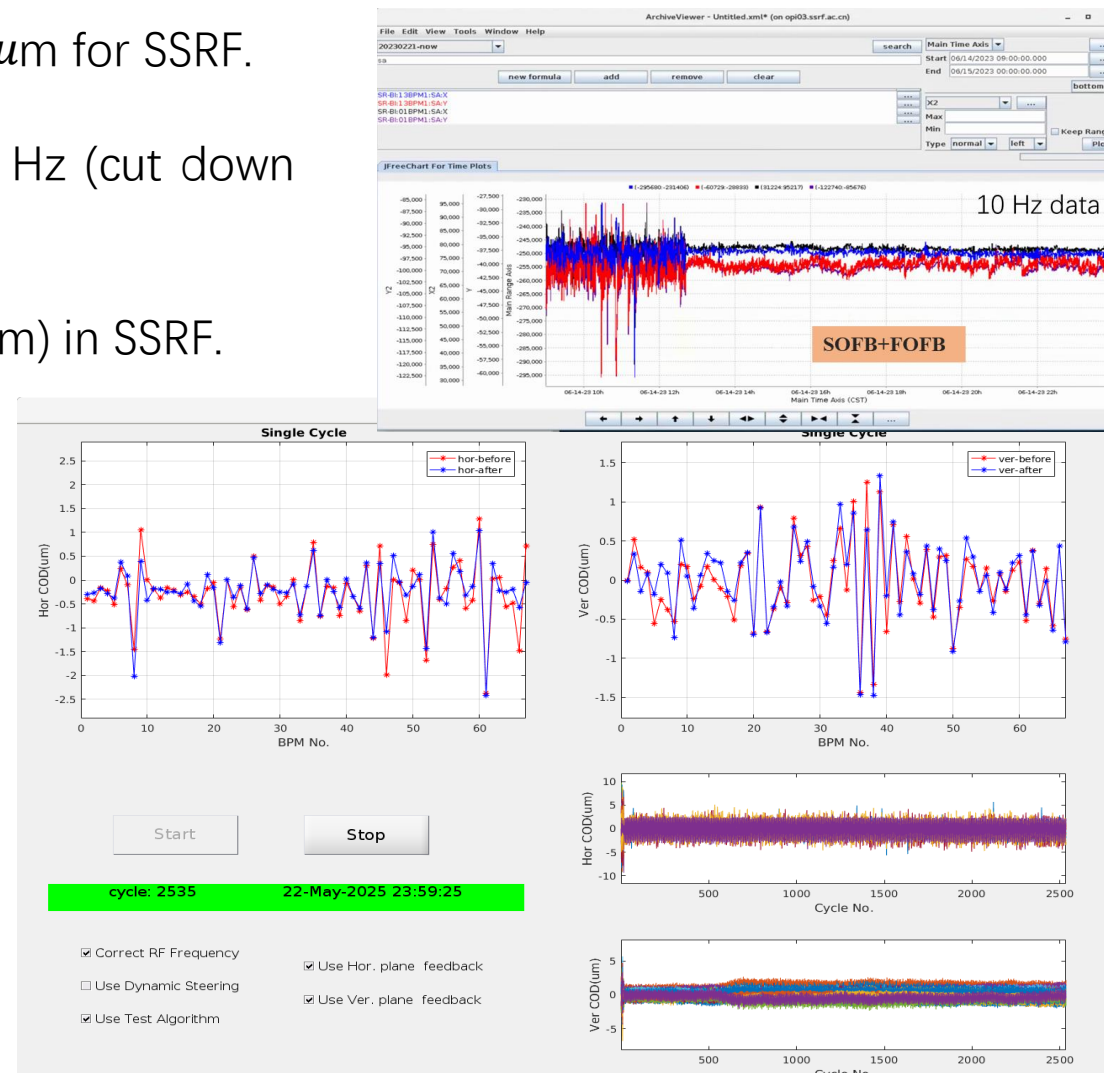
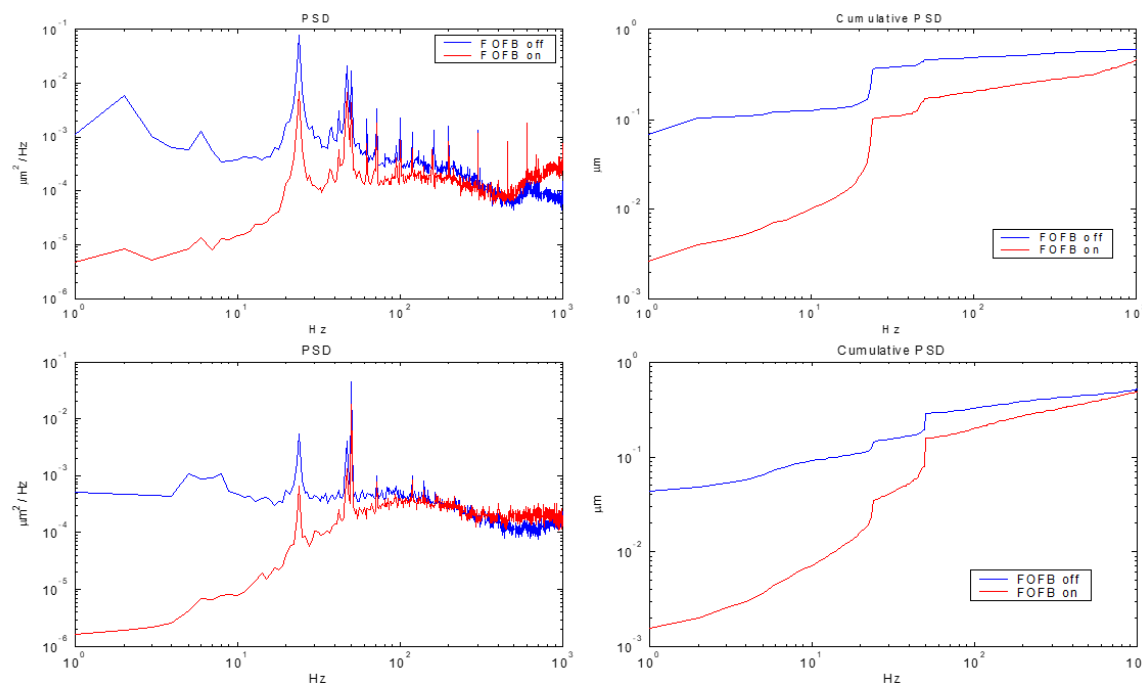
## • Orbit feedback system in SSRF

- ❑ Soft orbit feedback (Combined  $f_{\text{RF}}$ ) + Fast orbit feedback
- ❑ 80 slow correctors + 40 fast correctors for each plane



RF frequency variation with time/date

- Classic specification in orbit stability:  $\text{RMS} \sim 10\% \sigma_{x,y}$ ,  $\sim 1\mu\text{m}$  for SSRF.
- Successfully suppress of COD instability less than 100 Hz (cut down by eddy current in vacuume vessel).
- RMS orbit stability reached the level of sub- $\mu\text{m}$  ( $\sim 500\text{nm}$ ) in SSRF.



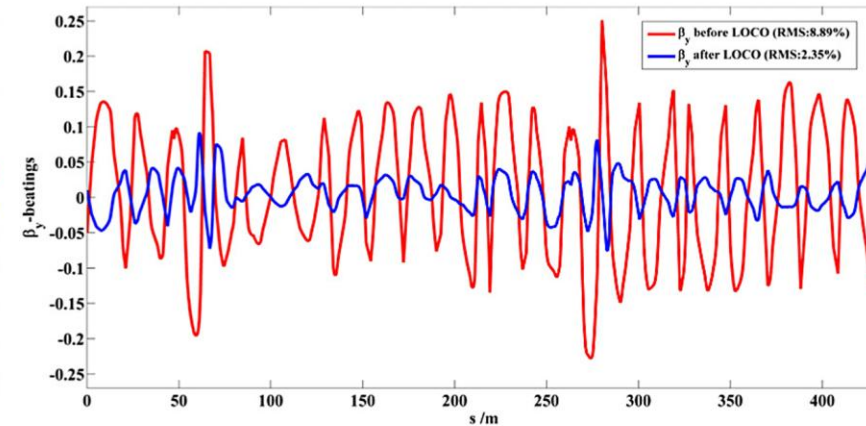
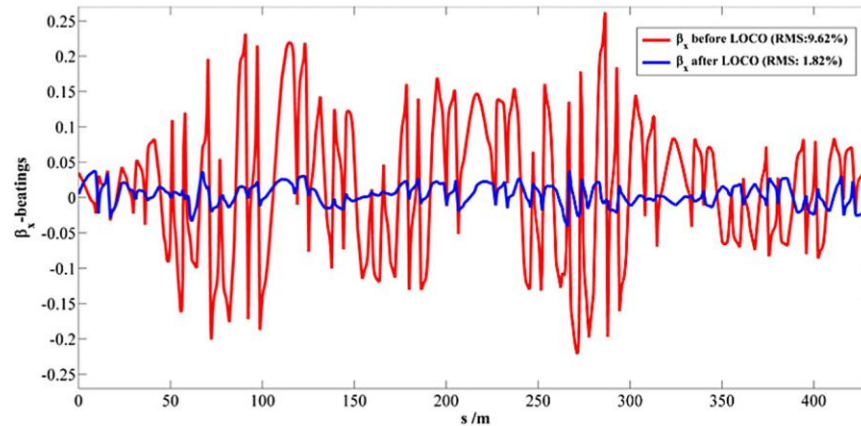
## ◆ Beam Optics Correction and Feedback

- Beam optics distortions caused by quadrupole errors make the optimal performance unavailable for users' experiments. So, we need to regularly correct the beam optics. Or, if we can, implement optics feedback.
- Beta-beatings: beta function deviation ratio from design one.
- Linear Optics from Closed Orbit response matrix (LOCO):

$$R_{jk} = \frac{\sqrt{\beta_j \beta_k}}{2 \sin(\pi \nu)} \cos(\pi \nu - |\psi_j - \psi_k|)$$

$$\chi^2 = \sum_{j,k} \frac{(R_{Mode,j,k} - R_{Meas,j,k})^2}{\sigma_j^2}$$

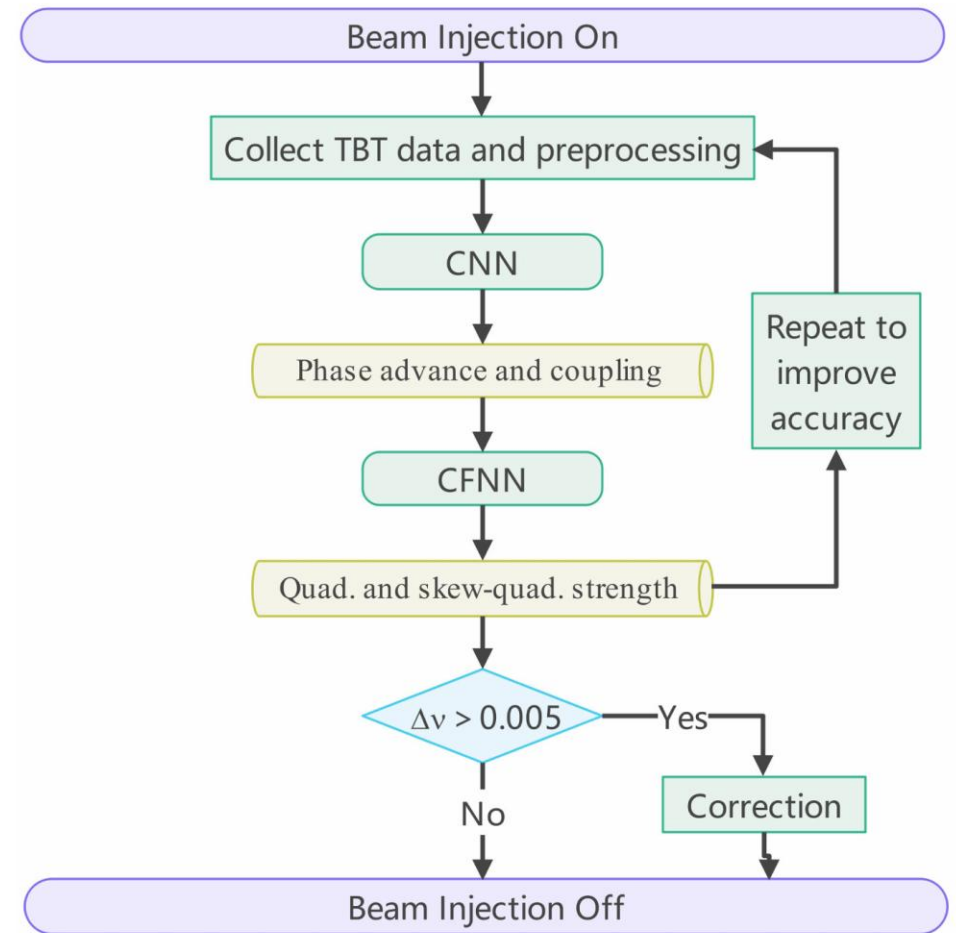
- Minimizing the  $\chi^2$  by adjusting quadrupole gradients, we can get a lattice modelling the operating storage ring. (Decent method: Levenberg-Marquardt algorithm)





## ➤ Beam Optics Feedback with Neural Network

- It works well to correct the beam optics with LOCO and MIA. However, these methods need strong drive to the electron beam, and cannot implement optics feedback during routine operation.
- Beam optics feedback system applying deep learning method with the input of TBT data and output of quadrupole gradients.
- Process:
  - ❑ Sampling (get beam spectrum in every BPM in the ring)
  - ❑ Phase advance prediction from beam spectrum with Convolutional Neural Network (CNN)
  - ❑ Gradient prediction from phase advance with Constrained Fitting Neural Network (CFNN)
  - ❑ Correct or feedback the beam optics if necessary.



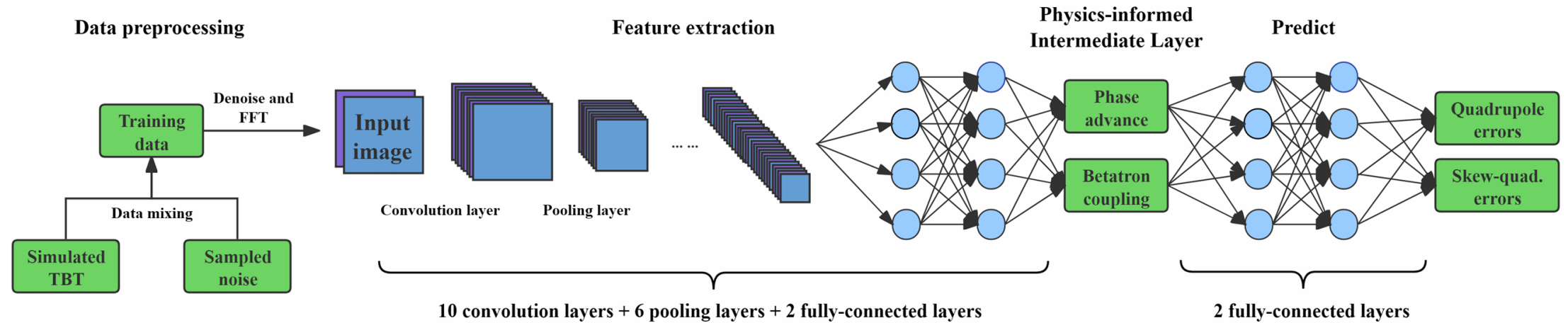
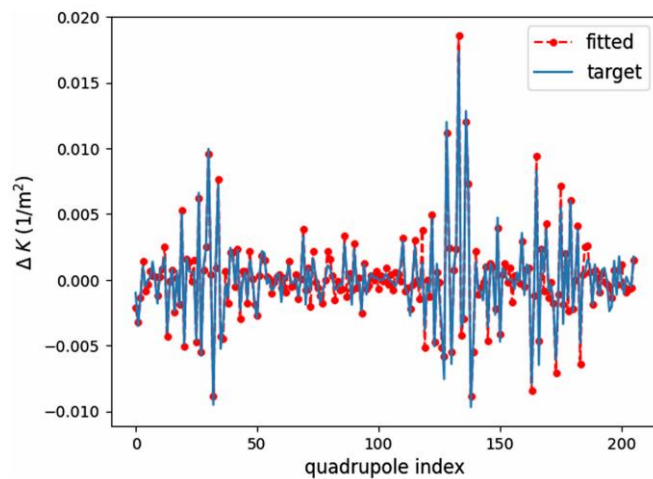


FIG. 8. Schematic diagram of the complete network architecture, including mixed training dataset generation, data denoise and preprocessing, a CNN for feature extraction, and fully-connected layers for quadrupole and skew-quadrupole error prediction. The phase advance and betatron coupling parameters output by the CNN are treated as a physics-informed intermediate layer and integrated into the model training process.

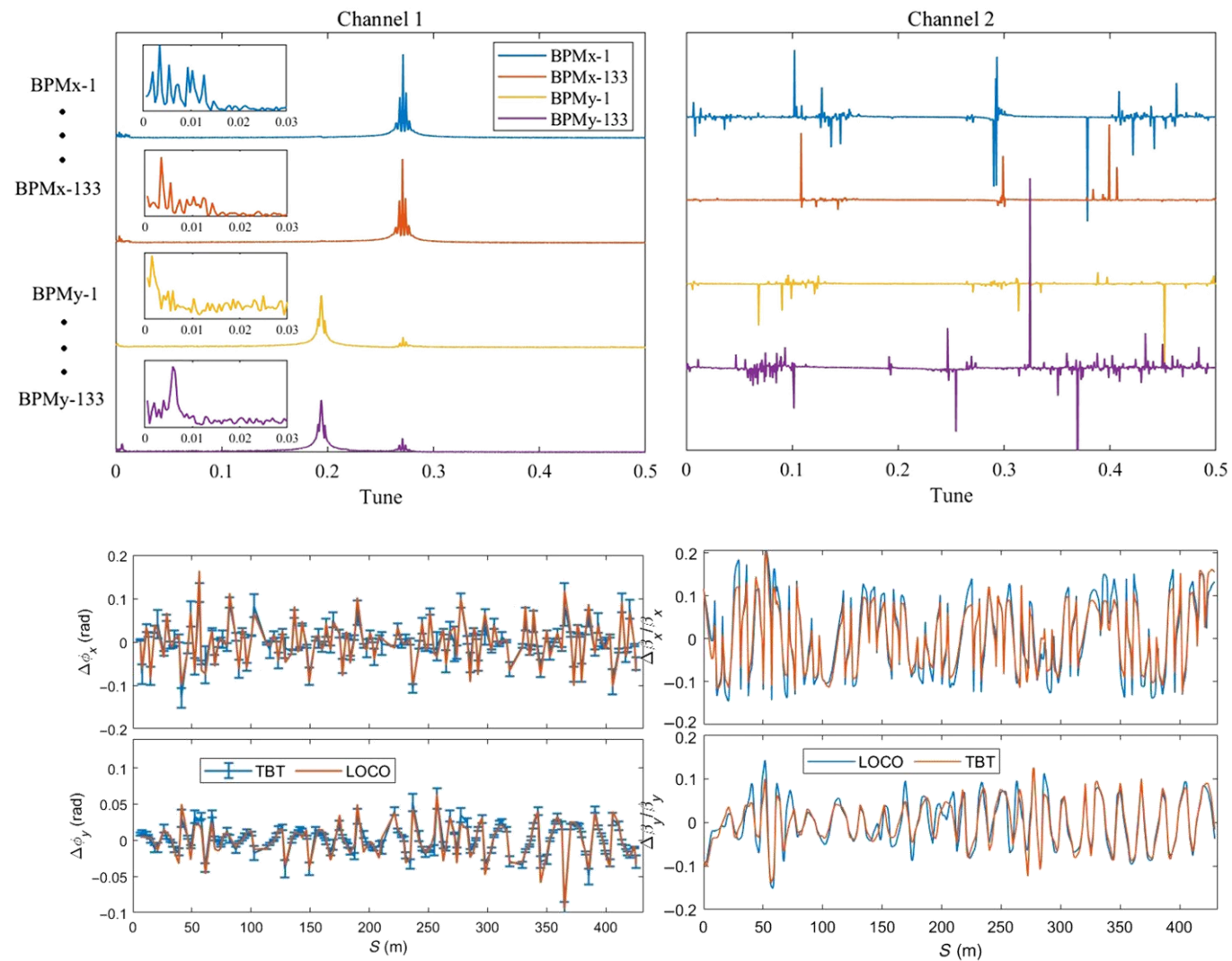
DOI: <https://doi.org/10.1103/l1gf-558m>

- Test-I:

- Test in machine study time
- Active error settings in Quadrupole PSs



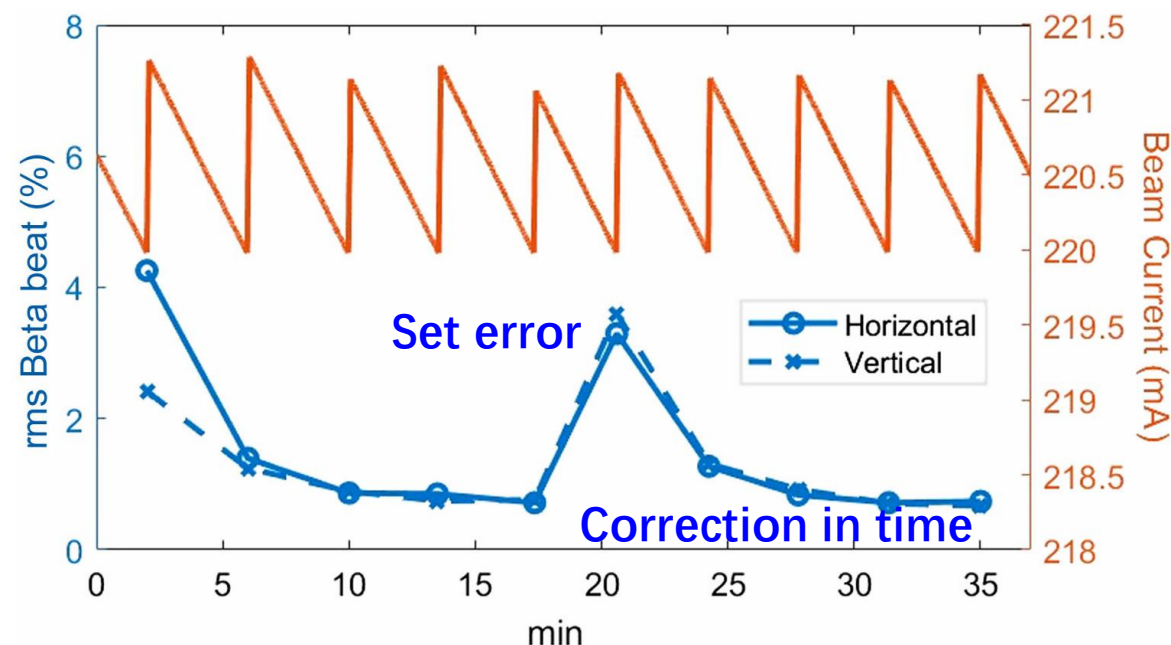
- Comparison with LOCO results





- Test-II:

- ❑ Test in TOPUP (without double-check by LOCO)
- ❑ Active error settings in PSs or change in EPU's
- ❑ This technique enables continuous monitoring and correction during each injection cycle.
- ❑ It had neither over-corrected beam optics nor over-predicted quadrupole PSs.

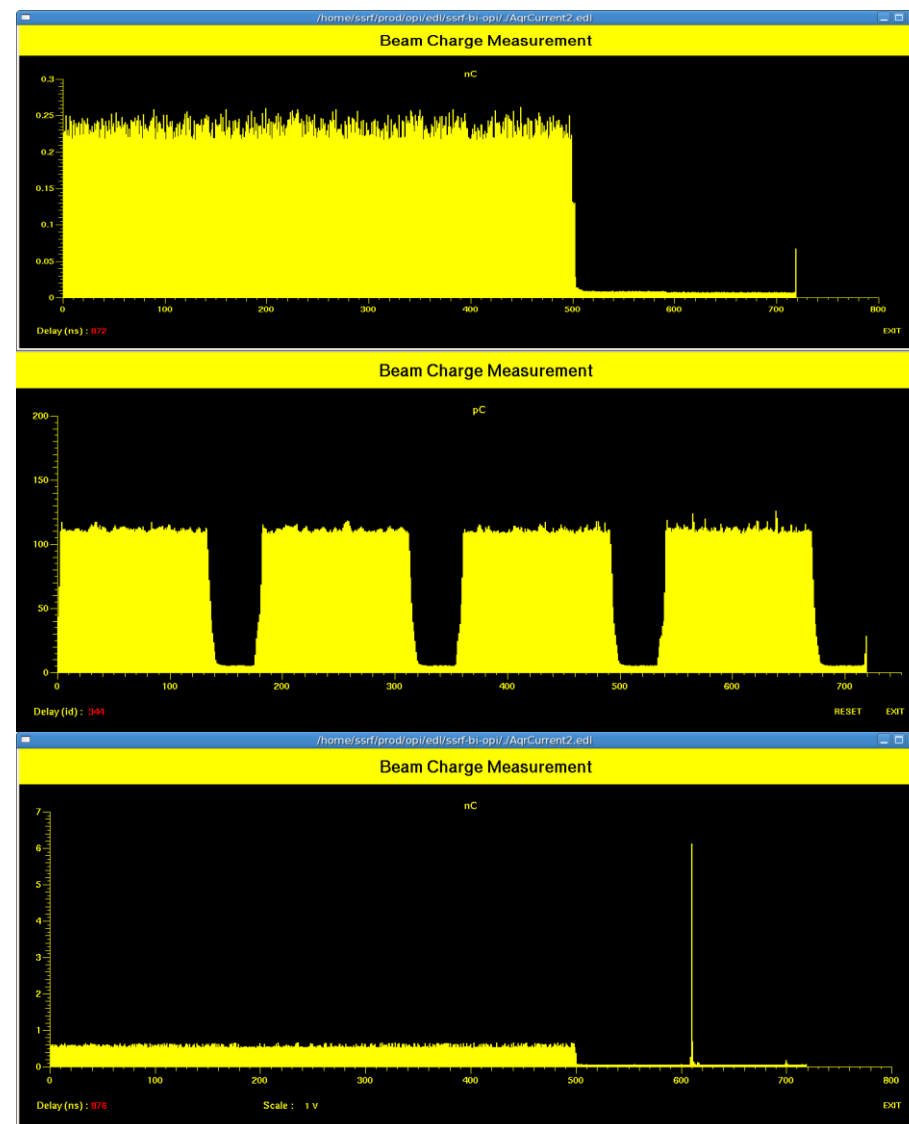
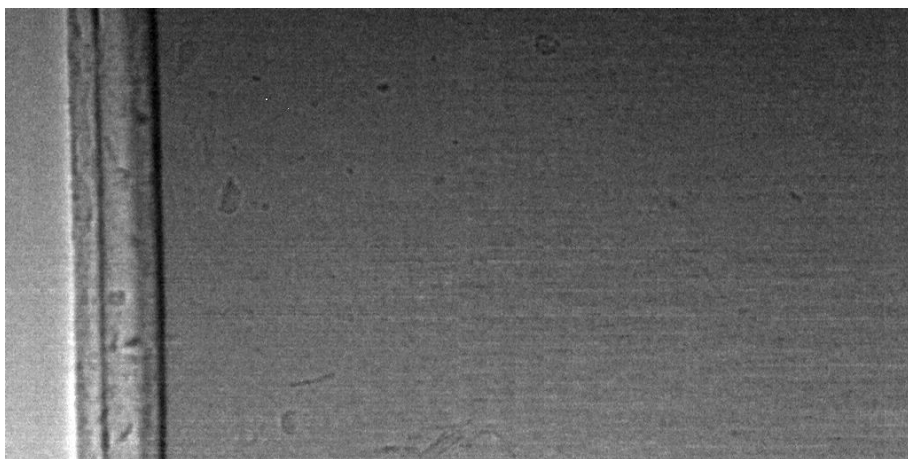


- Discussions

- ❑ This feedback technique can be applied in the storage ring with a few injection disturbance ( $\sim 100\mu\text{m}$  in our case), while not available in Pulsed Multipole or SWAP-OUT injection.
- ❑ A dedicated kicker is helpful in PM and SO injection. It can drive the electron beam every tens of minutes.
- ❑ How do we reduce the required amplitude of the residual beam oscillation?

## ◆ Filling Patterns

- 500-bunch-train filling
- 4 bunch-trains filling:  $4 \times 125$ , 200 mA  
Std (uniformity) better than 1%  
Developed to suppress fast ion instability
- Hybrid filling:  $1 \times 500 + 1$ , 180+20 mA  
Purity of the single bunch better than 1%  
less than 10% user time, at present  
Developed for fast-imaging experiments

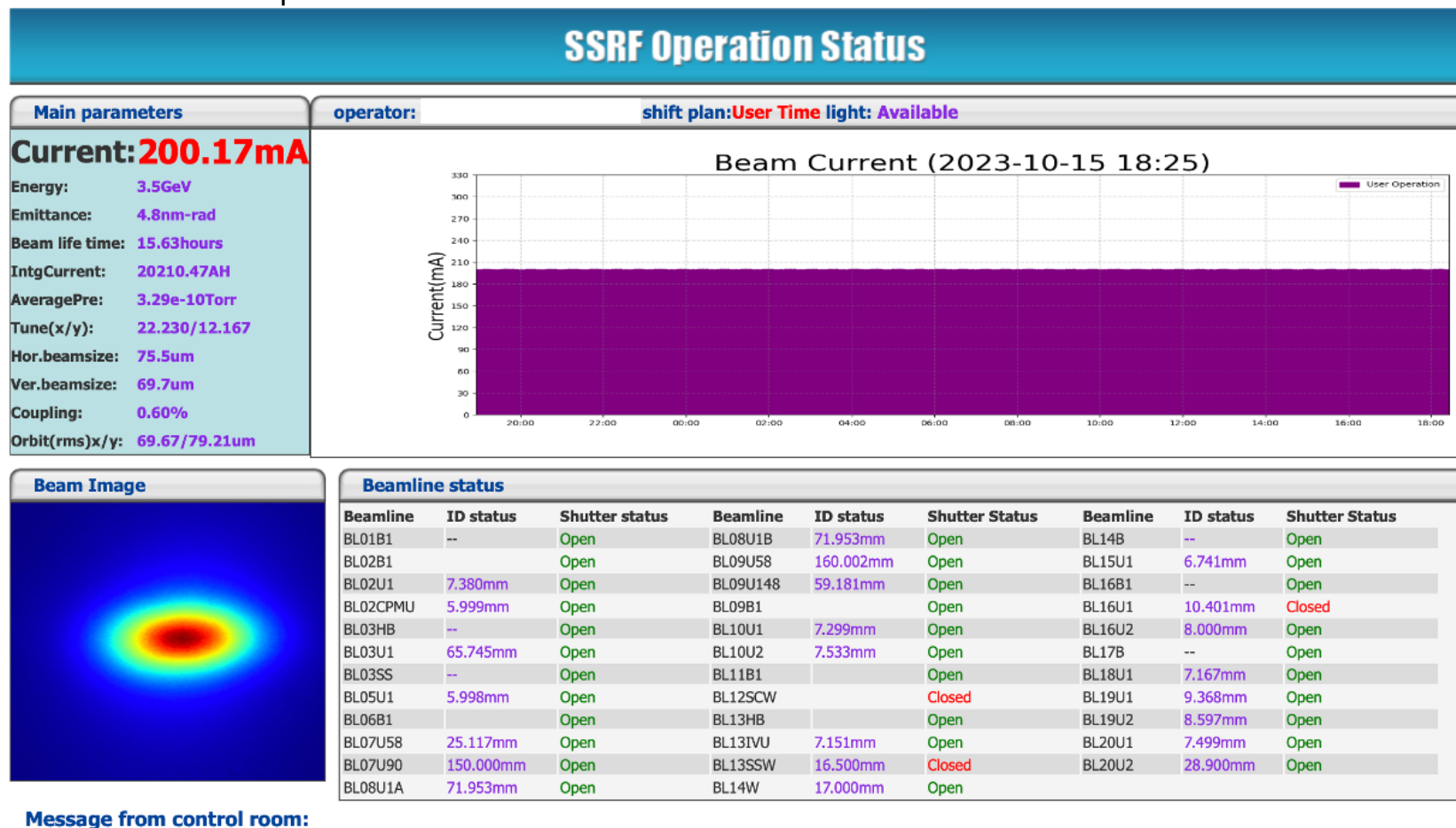


# Operation Status



## ◆ Web of the SSRF operation

- <https://status.ssr.ac.cn/ssrf/beam/beian.miit.gov.cn>
- Real-time measured beam parameters and brief status of all the beamlines







## ◆ Machine Time

- ~7000 hrs operation
- ~4500 hrs for users' experiments
- ~2500 hrs for warmup, machine studies and in-house study.

## SSRF Operation Schedule (Jan1-Dec 31, 2025)

| Jan | Feb | Mar | Apr | May | June | July | Aug | Sep | Oct | Nov | Dec |
|-----|-----|-----|-----|-----|------|------|-----|-----|-----|-----|-----|
| 1   | B   | B   | 1   | D   | D    | 1    | B   | B   | 1   | M   | A   |
| 2   | U   | U   | 2   | D   | D    | 2    | B   | B   | 2   | U   | U   |
| 3   | U   | U   | 3   | D   | D    | 3    | U   | U   | 3   | U   | U   |
| 4   | U   | U   | 4   | D   | D    | 4    | U   | U   | 4   | U   | U   |
| 5   | U   | U   | 5   | D   | D    | 5    | U   | U   | 5   | U   | U   |
| 6   | U   | U   | 6   | D   | D    | 6    | U   | U   | 6   | U   | U   |
| 7   | M   | A   | 7   | D   | D    | 7    | U   | U   | 7   | U   | U   |
| 8   | A   | A   | 8   | D   | D    | 8    | U   | U   | 8   | U   | U   |
| 9   | B   | B   | 9   | D   | D    | 9    | U   | U   | 9   | U   | U   |
| 10  | U   | U   | 10  | D   | D    | 10   | U   | U   | 10  | U   | U   |
| 11  | U   | U   | 11  | D   | D    | 11   | U   | U   | 11  | U   | U   |
| 12  | U   | U   | 12  | D   | D    | 12   | U   | U   | 12  | U   | U   |
| 13  | U   | U   | 13  | D   | D    | 13   | U   | U   | 13  | U   | U   |
| 14  | M   | A   | 14  | D   | D    | 14   | U   | U   | 14  | U   | U   |
| 15  | B   | B   | 15  | D   | D    | 15   | U   | U   | 15  | U   | U   |
| 16  | U   | U   | 16  | D   | D    | 16   | U   | U   | 16  | U   | U   |
| 17  | U   | U   | 17  | W   | W    | 17   | U   | U   | 17  | U   | U   |
| 18  | U   | U   | 18  | W   | W    | 18   | U   | U   | 18  | U   | U   |
| 19  | U   | U   | 19  | W   | W    | 19   | U   | U   | 19  | U   | U   |
| 20  | U   | U   | 20  | W   | W    | 20   | U   | U   | 20  | U   | U   |
| 21  | D   | D   | 21  | W   | W    | 21   | U   | U   | 21  | U   | U   |
| 22  | D   | D   | 22  | A   | A    | 22   | U   | U   | 22  | U   | U   |
| 23  | D   | D   | 23  | A   | A    | 23   | U   | U   | 23  | U   | U   |
| 24  | D   | D   | 24  | A   | A    | 24   | U   | U   | 24  | U   | U   |
| 25  | D   | D   | 25  | A   | A    | 25   | U   | U   | 25  | U   | U   |
| 26  | D   | D   | 26  | A   | A    | 26   | U   | U   | 26  | U   | U   |
| 27  | D   | D   | 27  | A   | A    | 27   | U   | U   | 27  | U   | U   |
| 28  | D   | D   | 28  | A   | A    | 28   | U   | U   | 28  | U   | U   |
| 29  | D   | D   | 29  | U   | U    | 29   | U   | U   | 29  | U   | U   |
| 30  | D   | D   | 30  | U   | U    | 30   | U   | U   | 30  | U   | U   |
| 31  | D   | D   | 31  | U   | U    | 31   | U   | U   | 31  | U   | U   |

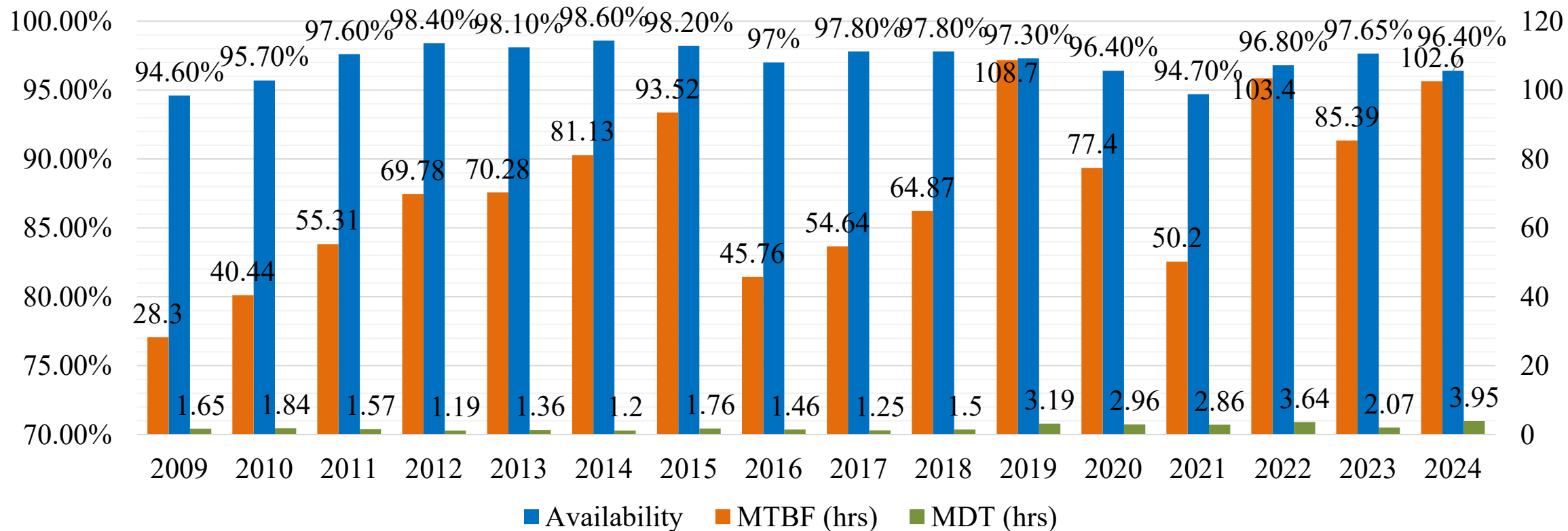
U User Time  
A Machine Study

B Beamline Study  
D Shutdown, Installation

M Maintenance  
W Warm Up

## ◆ Availability for Users' Experiments

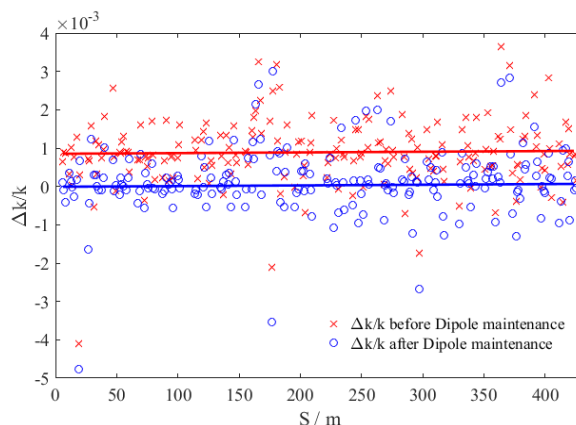
- Increased in the first several years, while be significantly affected by the following projects.
- It is desired that the availability could increase from now on, since the Phase-II project has been successfully completed.





## ◆ Hardware Failures

- Observable hardware failures directly shown in the control panel.
- Hardware failures without direct indication/tangible evidence can be easily identified with beam behaviors.



- While RF system (Arc of Coupler) and SCW (Quench) imposed significant challenge to the reliability. (Replace with spare equipments)

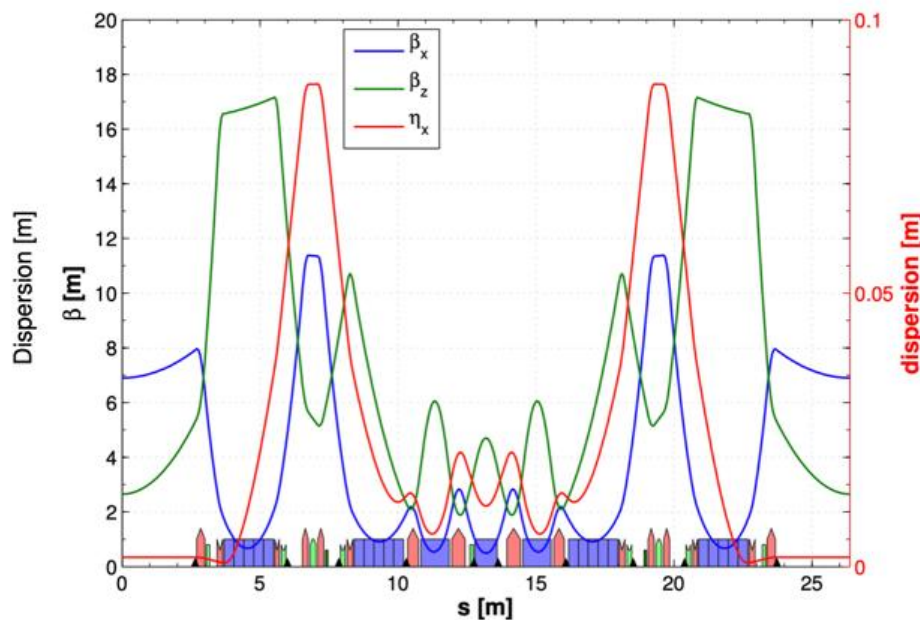
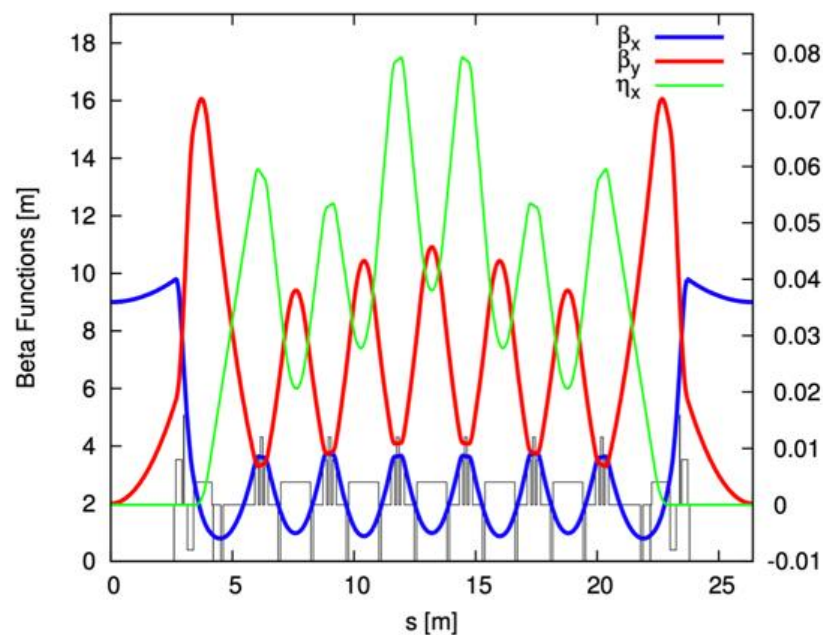
| Time proportion   | 2024   | 2023  | 2022  | 2021  | 2020  |
|-------------------|--------|-------|-------|-------|-------|
| RF                | 16.41% | 5.16% | 6.93% | 3.95% | 13.1% |
| Power Supply      | 7.16%  | 29.6% | 22.9% | 10.5% | 19.9% |
| Cryogenic System  | 2.95%  | 0     | 24.6% | 17.9% | 7.74% |
| SCW               | 38.7%  | 17.0% | ----  | ----  | ----  |
| Utility           | 9.61%  | 19.9% | 5.12% | 6.27% | 9.44% |
| Front End         | 5.32%  | 7.65% | 12.2% | 22.3% | 7.33% |
| Diagnosis         | 4.27%  | 0     | 9.71% | 10.9% | 3.35% |
| Control System    | 2.40%  | 1.43% | 0.27% | 0.16% | 3.20% |
| Electronic System | 0.20%  | 0     | 0     | 5.14% | 0     |
| Pulsed Equipment  | 3.81%  | 5.38% | 0     | 9.51% | 0.77% |
| Vacuum            | 0      | 0.12% | 9.11% | 1.66% | 0     |
| Acce. Technology  | 2.83%  | 8.87% | 8.83% | 0.17% | 0.99% |
| Radiation Prot.   | 1.18%  | 1.03% | 0.35% | 0     | 0.38% |
| Operation         | 0      | 2.38% | 0     | 0     | 0     |
| Others            | 5.10%  | 1.49% | 0     | 11.5% | 33.9% |

# Upgrade towards DLLS



## ◆ The 4<sup>th</sup> Generation Light Sources

- The earliest explorers of the fourth generation light sources: **MAX-IV** and **ESRF-EBS** started their operation in 2017 and 2020 respectively. Both facilities adopt a **MBA**-structure, and the beam emittance were reduced to 330 and 135 pm.rad, respectively.



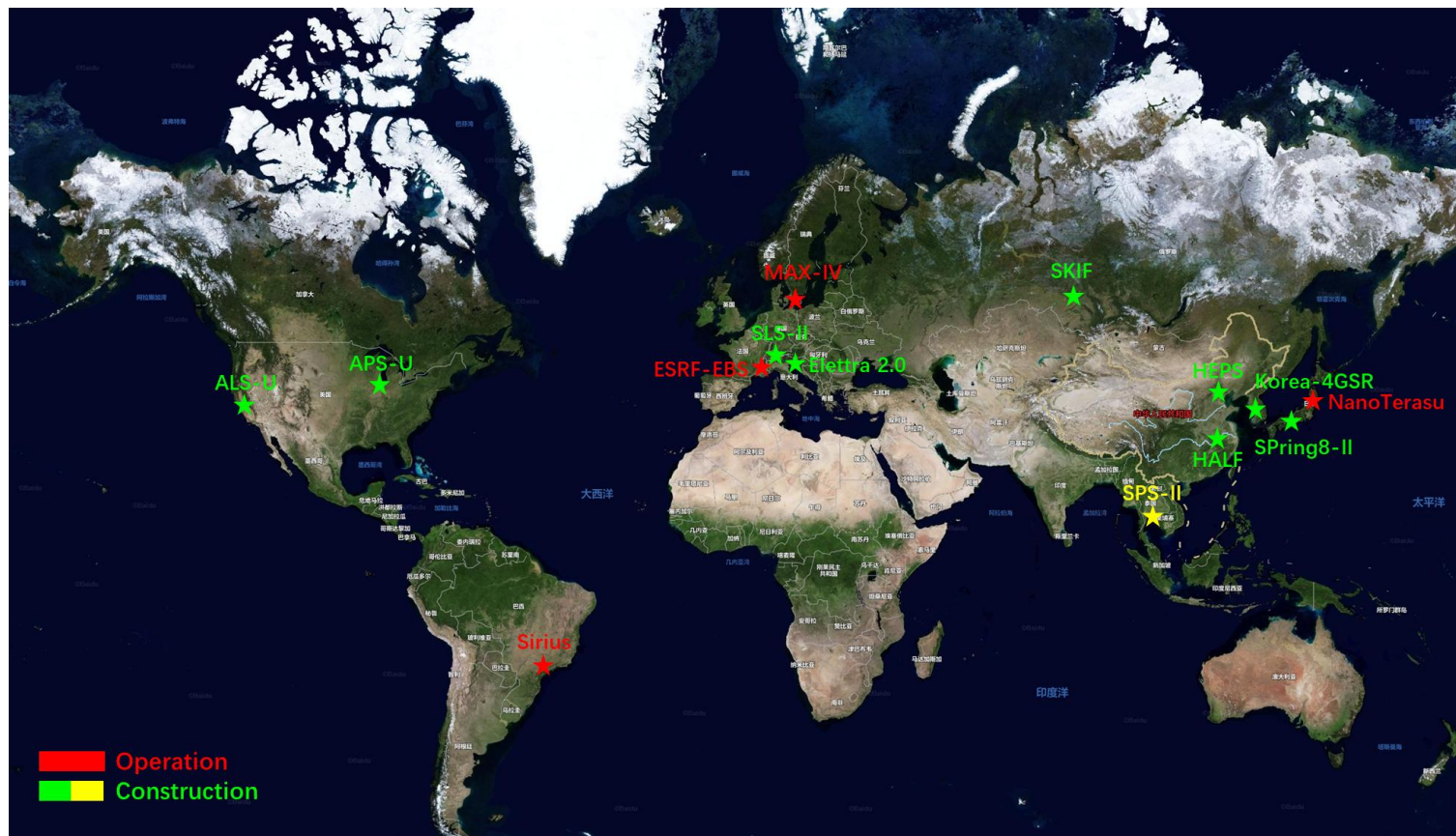
MAX-IV



ESRF-EBS

Lattice and Beam Optics in MAX-IV (Left) and ESRF-EBS (Right)

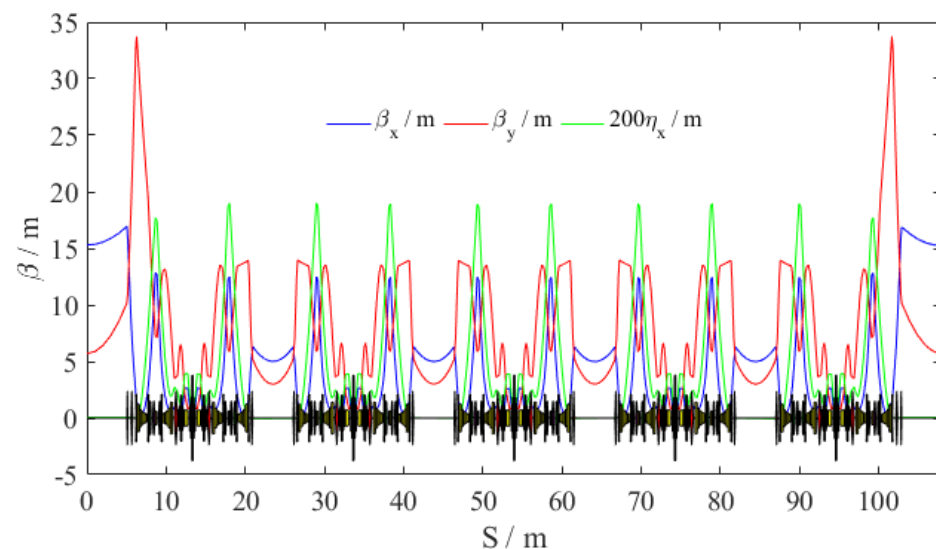
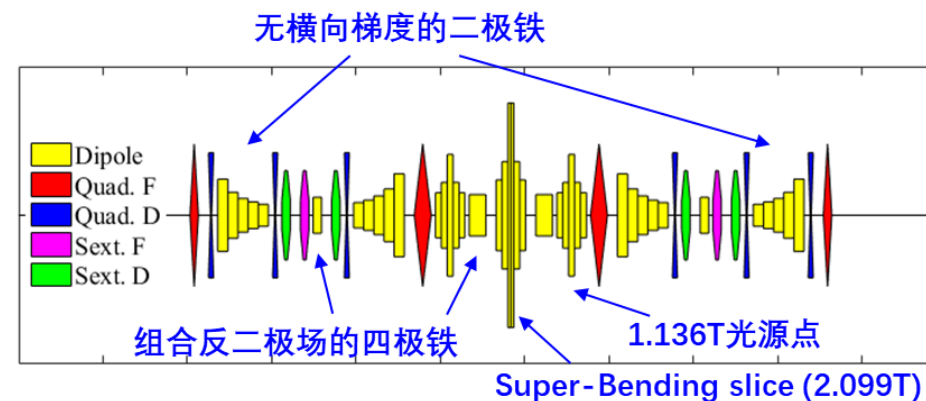
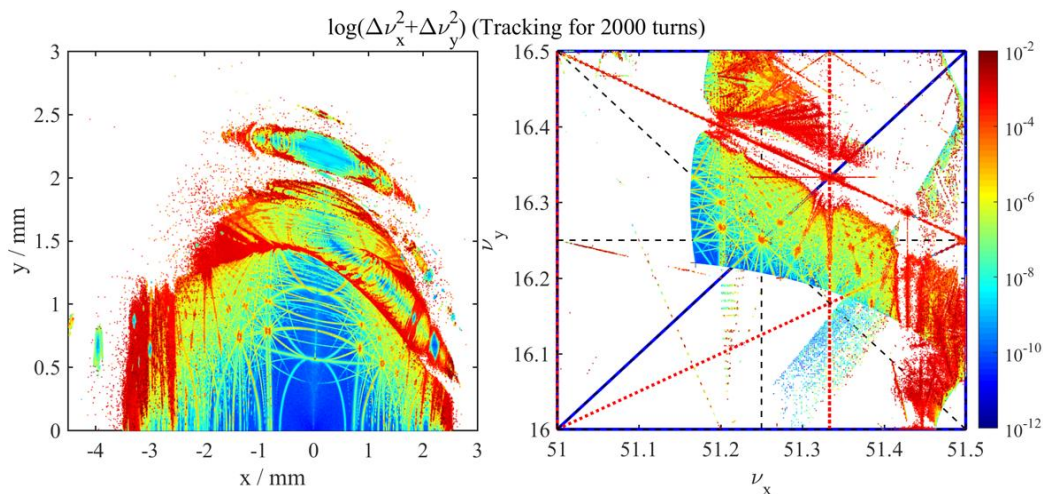
- Technique developments in the early 21st century make MBA lattice proposed in 1990s' feasible.
- ❑ High gradient magnet ( $\sim 100\text{T/m}$ )
- ❑ High vacuum condition with low gap
- ❑ Highly-precise alignment ( $< 50\mu\text{m}$ )
- ❑ Beam injection method with small DA
- Five facilities have been turned into operation.  $\sim$  ten projects are now under construction/commissioning.
- More the 3<sup>rd</sup> generation light sources are exploring their upgrade way.





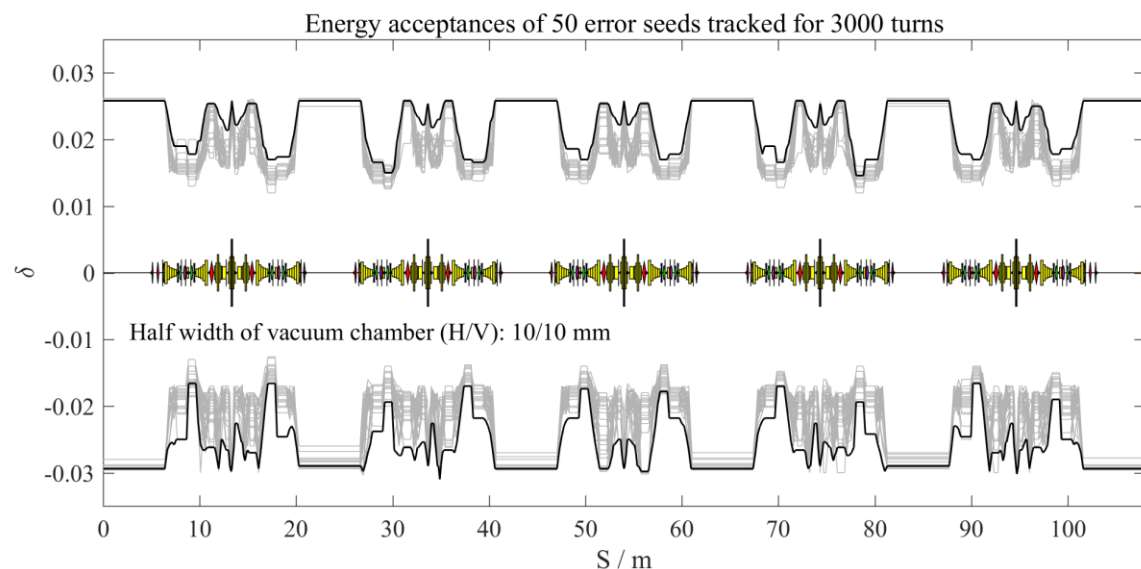
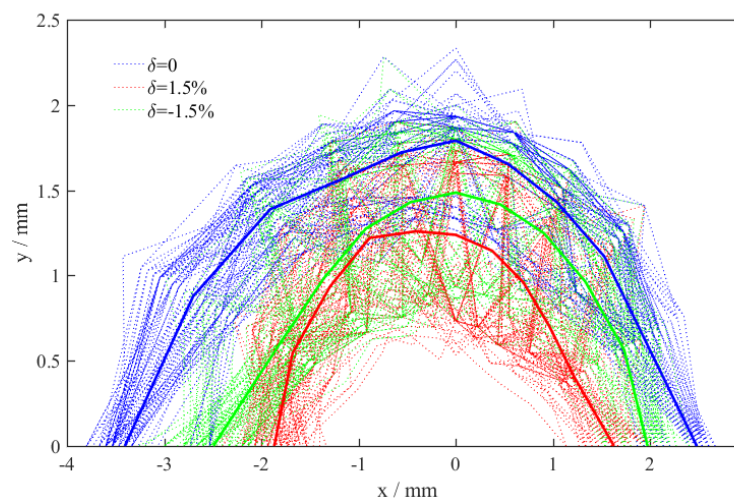
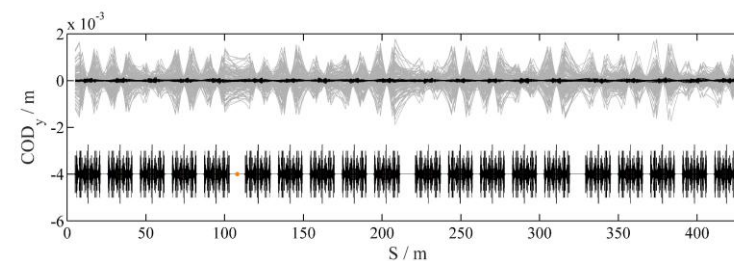
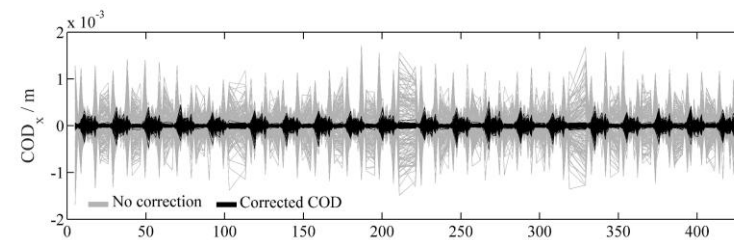
## ◆ Upgrade Proposal for the SSRF Storage Ring

- The storage ring will adopt **7BA** lattice reconstructed in the existing tunnel to reach a beam emittance of **72.6 pm.rad** (the diffraction-limit of soft X-ray reduced from original 4200pm.rad).
- LFVD, Anti-Bend were applied to reduced the beam emittance
- Because of the limited DA, SWAP-OUT injection was foreseen.



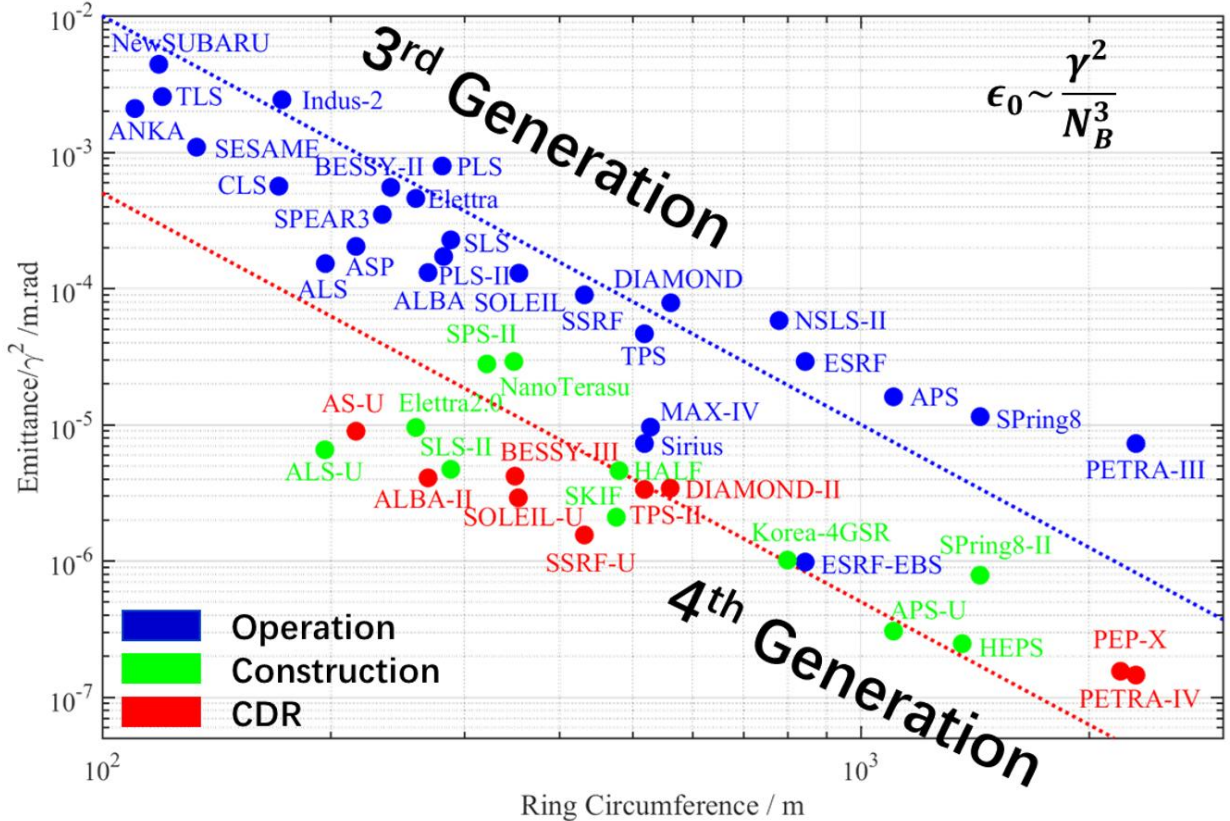
# ➤ Alignment and magnet errors for SSRF-U

| Alignment (Shift) | 30μm in Girder     | 60μm between Girders    |                    |
|-------------------|--------------------|-------------------------|--------------------|
| Alignment (tilt)  | 100μrad in Girder  | 100μrad between Girders |                    |
|                   | Dipole             | Quadrupole              | Sextupole          |
| inconsistence     | $5 \times 10^{-4}$ | $5 \times 10^{-4}$      | $5 \times 10^{-4}$ |
| Magnetic error    | $5 \times 10^{-4}$ | $5 \times 10^{-4}$      | $5 \times 10^{-4}$ |



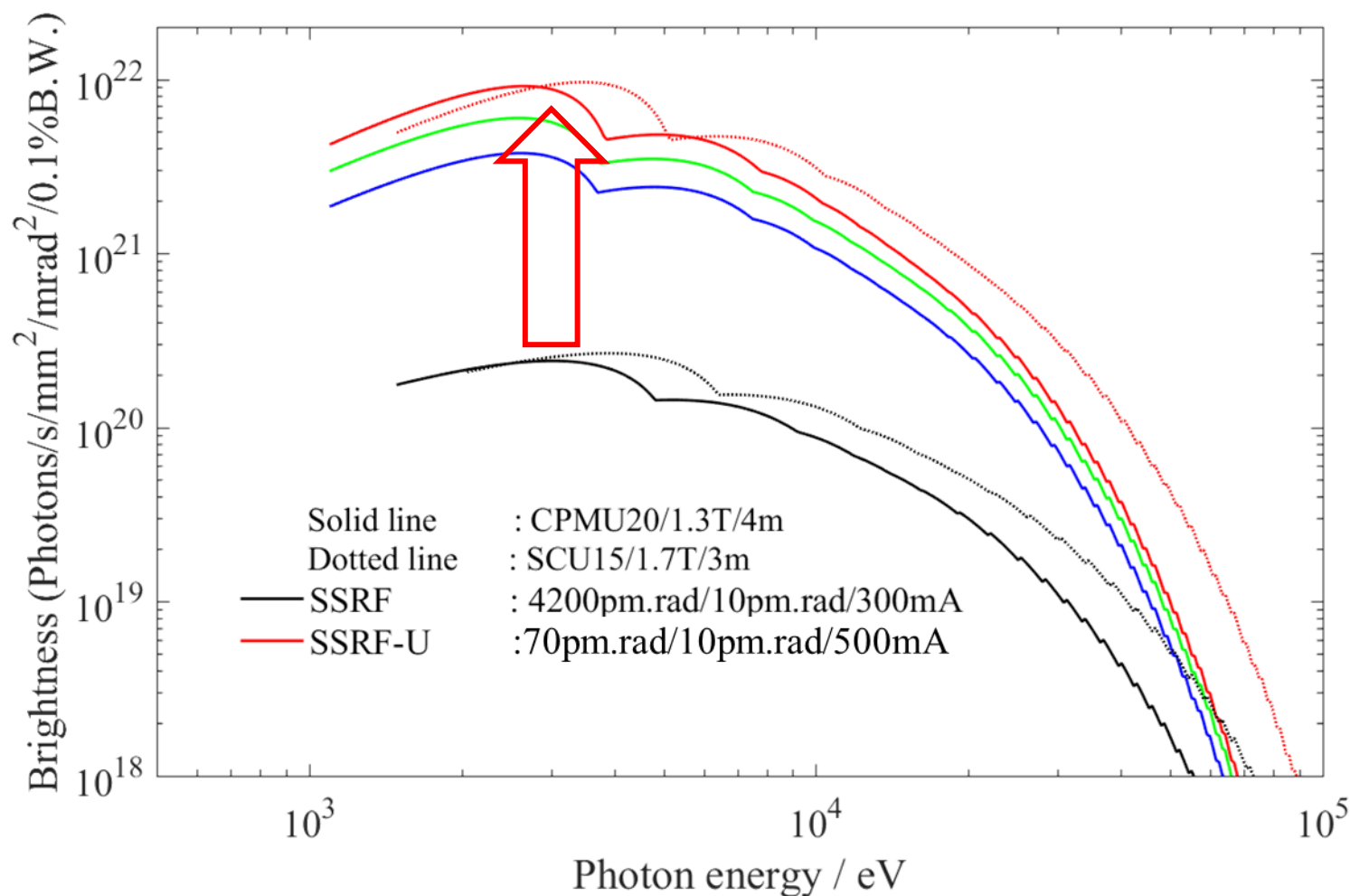
➤ The design results of SSRF-U reaches a new optimal front

| Parameter            | Unit   | Value         |
|----------------------|--------|---------------|
| Beam Energy          | GeV    | 3.50          |
| Beam Current         | mA     | 500           |
| Circumference        | m      | 432           |
| Striight Sections    | m      | 4×10.1+16×5.1 |
| Natural Emittance    | pm.rad | 72.6          |
| Energy Spread        |        | 1.58e-3       |
| Energy Loss per Turn | MeV    | 1.18          |





- SSRF-U will provide X-ray with brightness of  $10^{22}$  phs/s/mm<sup>2</sup>/mrad<sup>2</sup>/0.1%B.W., 50 times higher than that in SSRF.





Thanks for  
your attention!